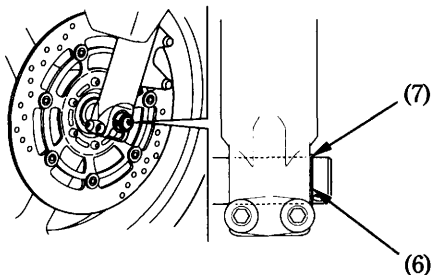


## Front Wheel Installation

1. Position the wheel between the fork legs and insert the front axle shaft from the left side, through the left fork leg and wheel hub.
2. Align the index line ( 6 ) of the front axle shaft with the surface ( 7 ) of fork leg.
3. Tighten the axle pinch bolts on the left fork leg to the specified torque:  
22 N·m ( 2.2 kgf·m , 16 lbf·ft)
4. Tighten the axle bolt to the specified torque:  
59 N·m ( 6.0 kgf·m , 43 lbf·ft)
5. Install the right and left brake calipers onto the fork legs.  
To avoid damaging the brake pads, carefully fit the brake disc ( 8 ) between the pads.
6. Install the caliper fixing bolts and tighten to the specified torque:  
30 N·m ( 3.1 kgf·m , 22 lbf·ft)

7. Operate the front brake and pump the fork several times.  
Check for free wheel rotation after the brake is released. Recheck the wheel if the brake drags or the wheel does not rotate freely.



(6) Index line

(7) Surface