

## FRONT WHEEL/SUSPENSION/STEERING

Apply grease to all bearing area.  
Install the lower bearing.  
Install the steering stem, upper bearing and top cone race.

### CAUTION:

*Be careful not to lose any of the bearing.*



Install the top thread.  
Tighten the top thread to the initial torque using the special tool while holding steering stem securely.

### TOOL:

Steering stem socket                      07916 - 3710101

**TORQUE: 27 N·m (2.8 kgf·m, 20 lbf·ft)**



Move the steering stem right and left, lock-to-lock, five times for races and bearings to get to fit enough.  
Loosen the top thread completely.



Retighten the top thread to the specified torque using the special tool.

### TOOL:

Steering stem socket                      07916 - 3710101

**TORQUE: 1.0 N·m (0.1 kgf·m, 0.7 lbf·ft)**

