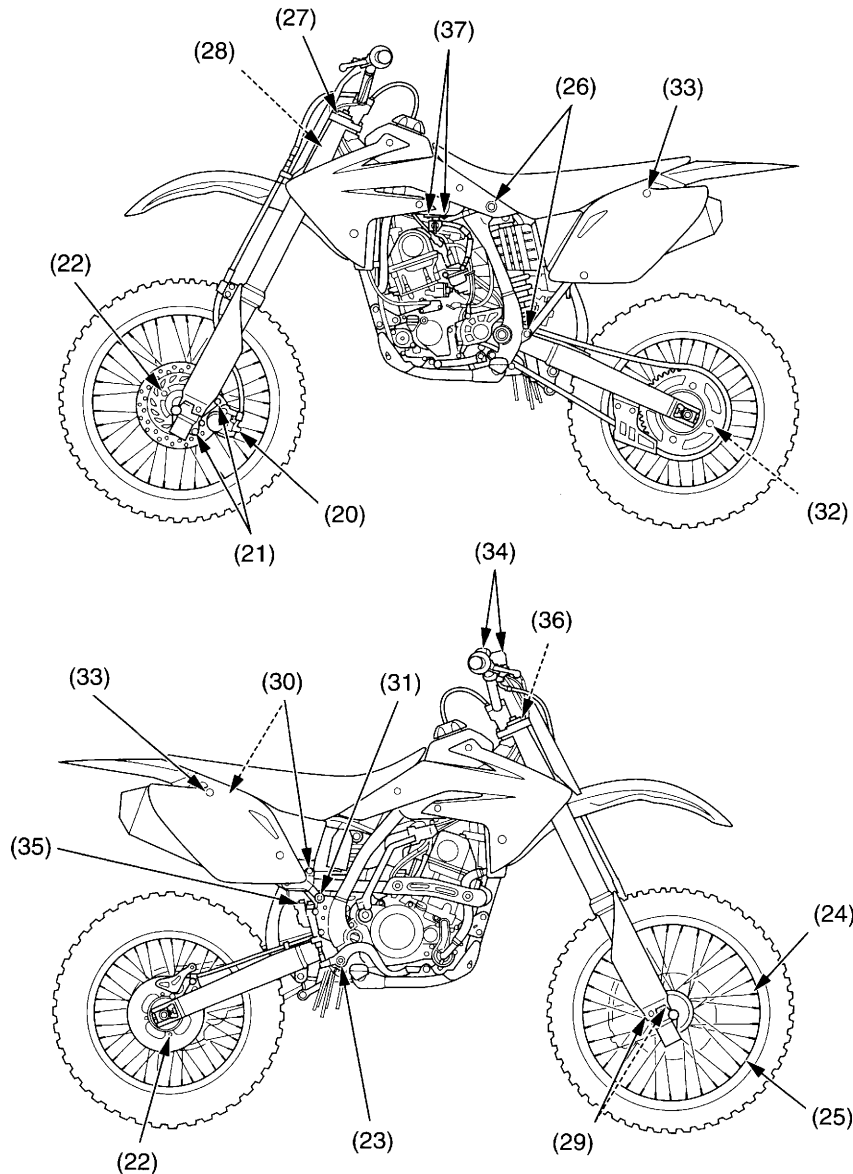


Torque Specifications

Frame



FRAME

Item	Torque			Remarks
	N•m	kgf•m	lbf•ft	
20	34	3.5	25	
21	30	3.1	22	NOTE 4
22	20	2.0	15	NOTE 4
23	32	3.3	24	
24	3.7	0.4	2.7	
25	12.4	1.3	9	
26	30	3.1	22	
27	34	3.5	25	
28	19.7	2.0	15	
29	7.0	0.7	5.2	NOTE 4
30	32	3.3	24	
31	21	2.1	15	
32	32	3.3	24	NOTE 1
33	26	2.7	19	
34	1.5	0.2	1.1	
35	1.5	0.2	1.1	
36	1.3	0.1	1.0	
37	10	1.0	7	

- NOTES:
1. U-nut.
 2. UBS nut.
 3. Apply oil to the threads and flange surface.
 4. Lock bolt.
 5. Apply grease to the threads.
 6. Apply locking agent to the threads.