

7. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
8. Tighten a new spark plug $1/2$ turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take $1/8$ – $1/4$ turn after the plug seats.
9. Reinstall the spark plug caps.

CAUTION:

- * **The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.**
- * **Never use a spark plug with an improper heat range. Severe engine damage could result.**