

Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts :
Axle nut torque:
88 N·m (9.0 kgf·m , 65 lbf·ft)
Brake stopper arm nut torque:
22 N·m (2.2 kgf·m , 16 lbf·ft)
- Adjust the brake (page 15) and drive chain (page 72).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

▲ WARNING

*** If a torque wrench was not used for installation, see your Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

CAUTION:

*** Used cotter pins may not effectively secure fasteners. Always replace used cotter pins with new ones.**