

### Installation Notes:

- Reverse the removal procedure.
- Tighten and torque the following nuts and bolts :
  - Axle nut torque:  
90 N·m (9.0 kg-m , 65 lb-ft)
  - Brake stopper arm nut torque:  
27 N·m (2.7 kg-m , 20 lb-ft)
- Adjust the brake (page 15) and drive chain (page 58).
- Apply the brake several times and check for free wheel rotation after the brake pedal is released.

### **▲ WARNING**

- \* **If a torque wrench was not used for installation, see your authorized Honda dealer as soon as possible to verify proper assembly. Improper assembly may lead to loss of braking capacity.**

### **CAUTION:**

- \* **Always replace used cotter pins with new ones.**