

5. With the plug washer attached, thread the spark plug in by hand to prevent cross-threading.
6. Tighten a new spark plug  $1/2$  turn with a spark plug wrench to compress the washer. If you are reusing a plug, it should only take  $1/8 - 1/4$  turn after the plug seats.
7. Reinstall the spark plug caps.

**CAUTION:**

- \* **The spark plug must be securely tightened. An improperly tightened plug can become very hot and possibly damage the engine.**
- \* **Never use a spark plug with an improper heat range. Severe engine damage could result.**