Installation:

- 1. Position the front wheel between the fork legs and insert the front axle from the left side, through the left fork leg and wheel hub.
- 2. Tighten the axle bolt to the specified torque:

59 N·m (6.0 kgf·m , 43 lbf·ft)

3. Tighten the axle pinch bolts on the right fork leg to specified torque:
22 N·m (2.2 kgf·m, 16 lbf·ft)

4. Install the right and left caliper assemblies to the fork legs and tighten the fixing bolts to the specified torque: 30 N·m (3.1 kgf·m, 22 lbf·ft)

To avoid damaging the brake pads while installing the caliper assemblies, carefully fit both brake discs between the pads.

- 5. Temporarily tighten the axle pinch bolts on the left fork leg until lightly seat.
- 6. Operate the front brake and pump the fork several times.