

following the starting procedure outlined in steps 1 through 4, however, at this time the use of the choke is not necessary.

5. After starting, warm up the engine at approximately 1,500 rpm until the engine properly responds to the throttle with the choke fully open (pushed in).

Starting in Extremely Cold Weather

Prime the engine before starting by cranking several times with the kick starter pedal. The main switch should be "OFF", the choke fully closed (pulled out) and the throttle opened. Follow by the starting procedure for a cold engine.

Starting a Warm Engine

When the engine is to be re-started while still warm, proceed as for cold engine starting, however, do not use the choke.

BREAK-IN PROCEDURE

During the first 600 miles (1,000 km), operate your new XL 250 so the engine neither pulls laboriously nor exceeds 80% of the maximum rpm in the respective gear. Avoid full throttle operation, and select your gear changes to spare the engine undue stress. Careful break-in procedure during the initial mileage will measurably extend the service life of the engine.