

## CYLINDER/PISTON

### PISTON INSTALLATION

Install the piston and piston pin, using new piston pin clips.

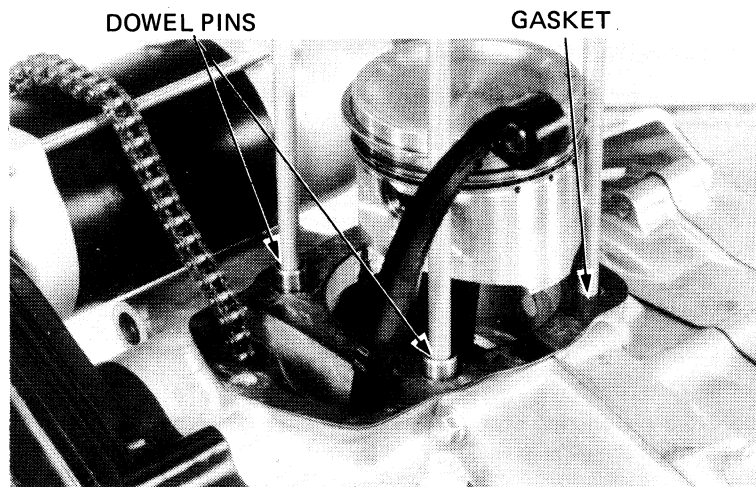
#### NOTE

- Position the piston "IN" mark on the intake valve side.
- Do not align the piston pin clip end gap with the piston cutout.
- Do not let the clip fall into the crankcase.



### CYLINDER INSTALLATION

Install the gasket and dowel pins.



Coat the cylinder bore and piston rings with engine oil and install the cylinder.

#### NOTE

- Avoid piston ring damage during installation.
- Do not let the cam chain fall into the crankcase.

Install the cam chain guide.

Install a new gasket, the dowel pins and a new O-ring.

Install the cylinder head (Page 6–7).

