

CLUTCH/OIL PUMP

OIL PUMP

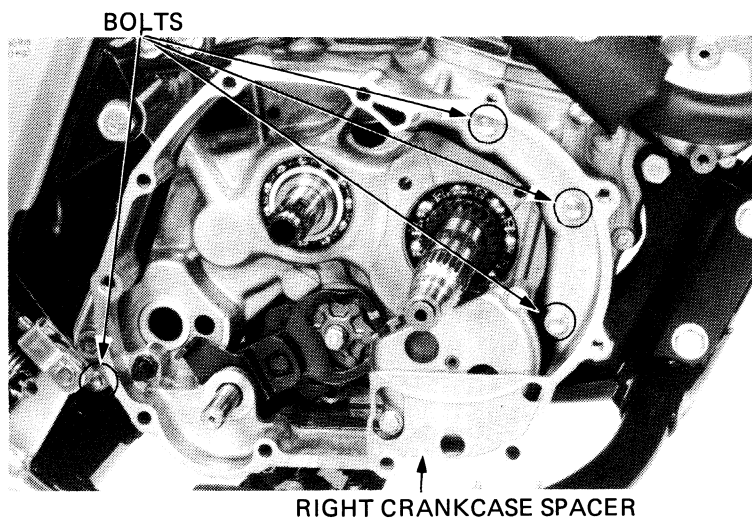
REMOVAL

Remove the following:

- centrifugal clutch (Page 8–6).
- clutch (Page 8–12).
- clutch lifter cam, ball retainer and clutch lifter (Page 8–5).

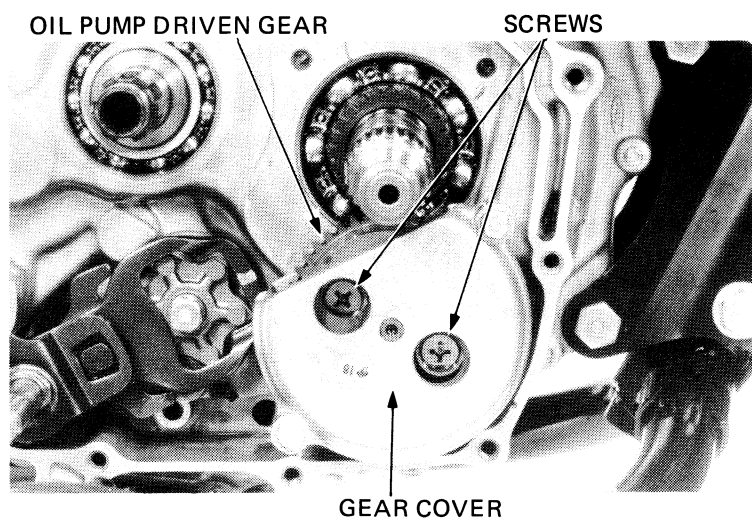
Remove the four bolts mounting the right crankcase spacer and the spacer.

Remove the gasket and dowel pins.



Turn the crankshaft and align the oil pump driven gear holes with the pump gear cover holes.

Remove the oil pump mounting screws and oil pump.



DISASSEMBLY

Remove the oil pump cover and gasket.

Remove the oil pump inner and outer rotors.

Remove the bolts and pump gear cover and remove the pump driven gear.

