

Install the top engine hanger plates.
Tighten the engine mounting bolt and hanger plate bolts.

TORQUE:

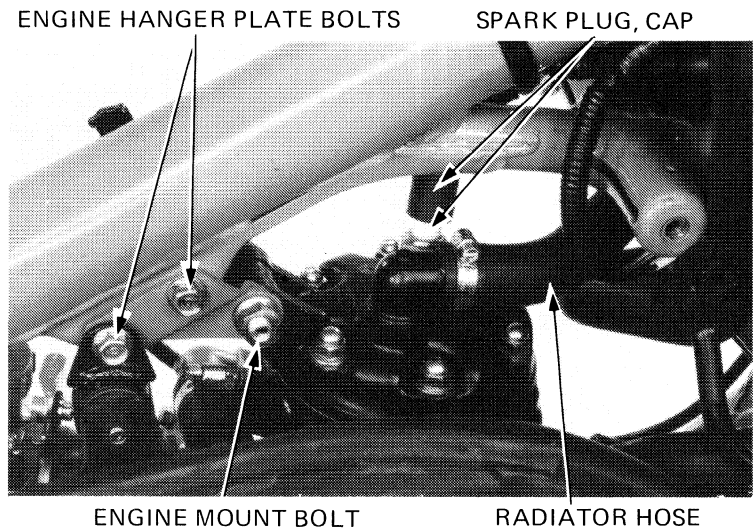
ENGINE MOUNTING BOLT (10 mm bolt):

50–60 N·m (5.0–6.0 kg·m, 36–43 ft·lb)

ENGINE HANGER PLATE BOLT (8 mm bolt):

25–35 N·m (2.5–3.5 kg·m, 18–25 ft·lb)

Connect the radiator hose to the cylinder head.
Pour the recommended coolant mixture up to the correct level (Page 9-3).



CYLINDER/PISTON

REMOVAL

Remove the cylinder head (Page 5-3).
Remove the alternator wire from the clamp.
Remove the exhaust chamber (Page 14-2).
Remove the carburetor (Page 3-7).
Remove the carburetor ('85: Page 3-8, AFTER '85: Page 3-16).
Disconnect the radiator hose (cylinder-to-water pump).
Remove the cylinder base nuts.

CAUTION

Do not pry or strike on the cylinder.

Place a clean shop towel into the crankcase to keep debris out.

Remove the piston pin clip using a pair of needle-nose pliers. Press the piston pin out of the piston, and remove the piston.

CAUTION

- *Do not damage the piston.*
- *Always support the piston when pressing out the pin.*
- *Do not let the clips fall into the crankcase.*

