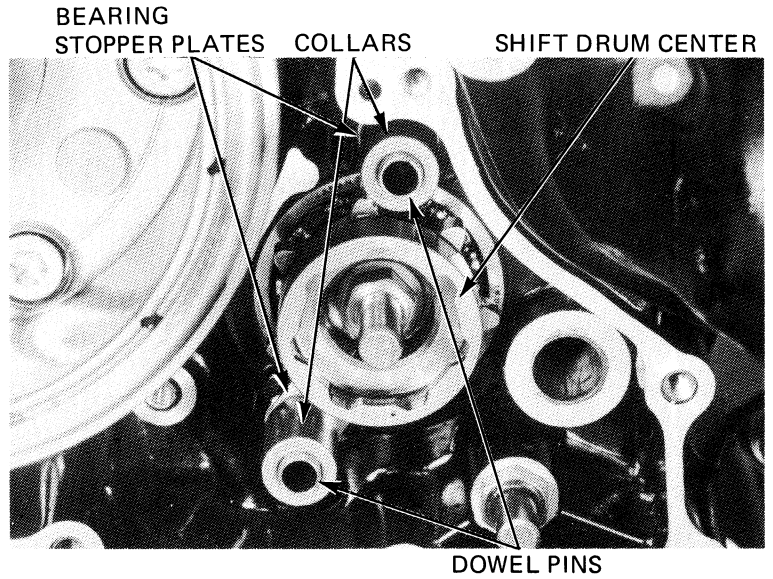


ALTERNATOR/STATER CLUTCH/GEARSHIFT LINKAGE

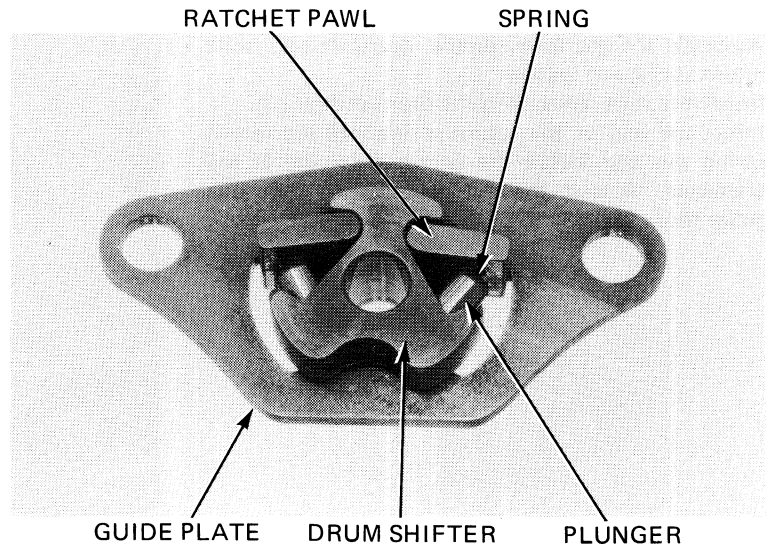
Remove the collars, dowel pins and bearing stopper plate.
Remove the shift drum center by removing drum center pin.



INSTALLATION

Apply clean engine oil to the ratchet pawls, springs and drum shifter.

Assemble ratchet pawls, springs and plungers onto the drum shifter, then install them in the guide plate.



Install the stopper arm and spring with the bolt.

Align the cam plate hole with the dowel pin on the shift drum and install the cam plate.

