

Clean the mating surfaces between the swing arm, the right bearing housing and the brake panel and apply liquid sealant to them.

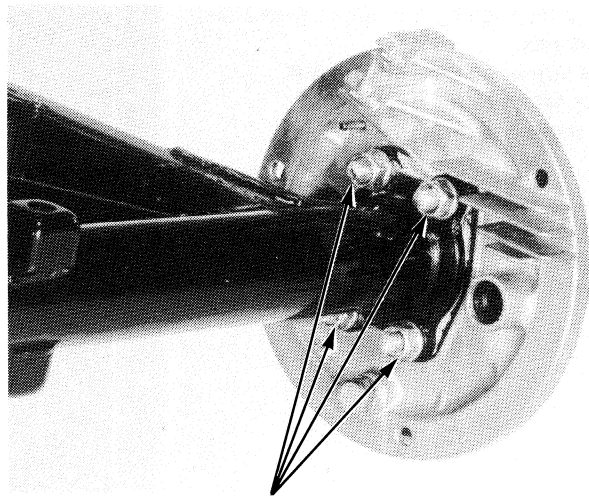
Install the brake panel and right bearing housing onto the swing arm and tighten the four mount nuts.

**TORQUE:**

'85: 50–60 N·m (5.0–6.0 kg·m, 36–43 ft·lb)

After '85:

80–90 N·m (8.0–9.0 kg·m, 58–65 ft·lb)



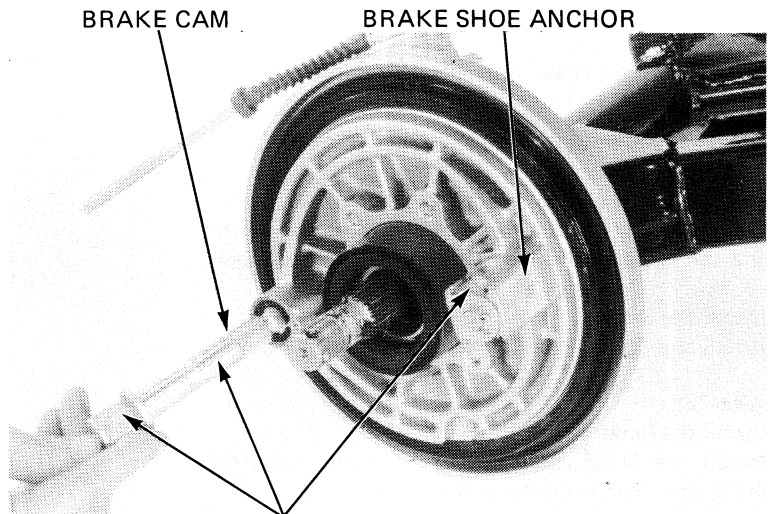
NUTS

Apply grease to the brake shoe anchor and brake cam.

**WARNING**

*Contaminated brake linings reduce stopping power. Keep grease off the linings. Wipe excess grease off the cam.*

Install the brake cam.

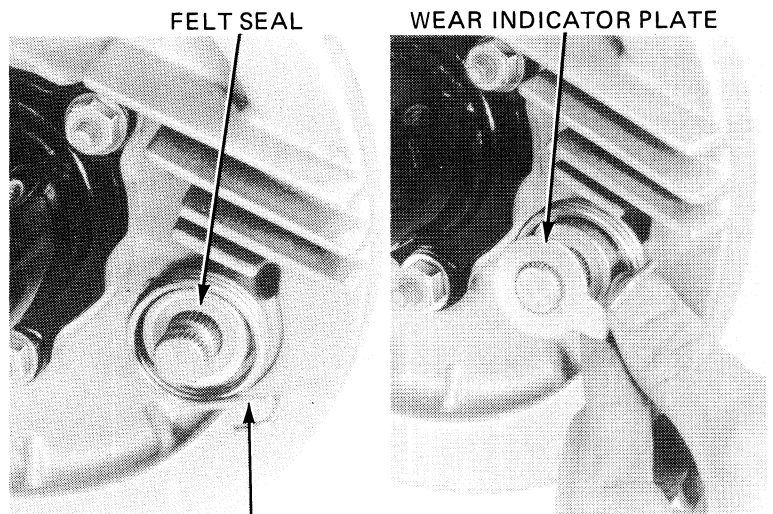


BRAKE CAM

BRAKE SHOE ANCHOR

GREASE

Install the felt seal, spring and wear indicator plate, aligning its wide tooth with the wide groove on the brake cam.



FELT SEAL

WEAR INDICATOR PLATE

SPRING