

Install the tighten the pinion bearing lock nut.

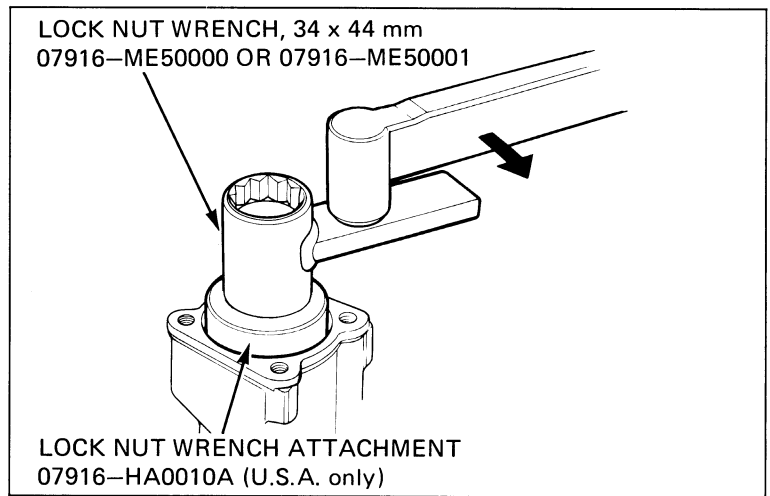
**TORQUE:**

**Actual:**

90–110 N·m (9.0–11.0 kg·m, 65–80 ft·lb)

**Indicated:**

82–100 N·m (8.2–10.0 kg·m, 59–72 ft·lb)



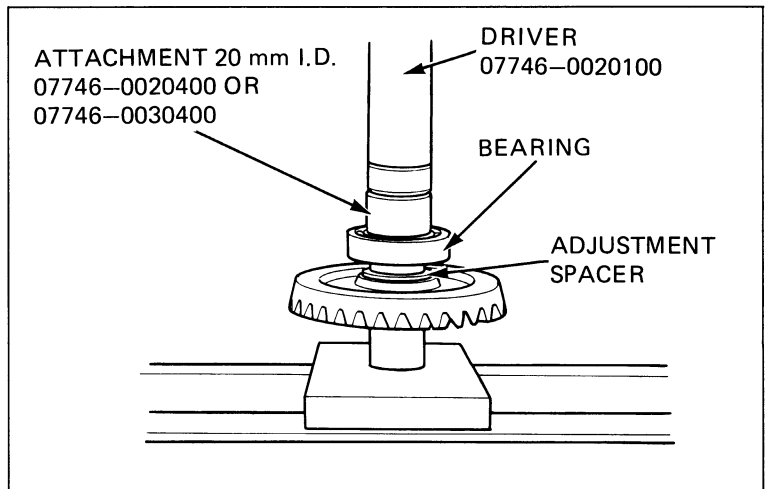
**RING GEAR ASSEMBLY**

Install the original spacer onto the ring gear.

**NOTE**

If the gear set, pinion bearing, ring gear bearing and/or gear case is replaced, install a 2.0 mm thick spacer.

Press the ring gear bearing onto the ring gear shaft.



Install the ring gear into the gear case cover. Measure the clearance between the ring gear and the ring gear stop pin with a feeler gauge.

**CLEARANCE: 0.30–0.60 mm (0.012–0.024 in)**

