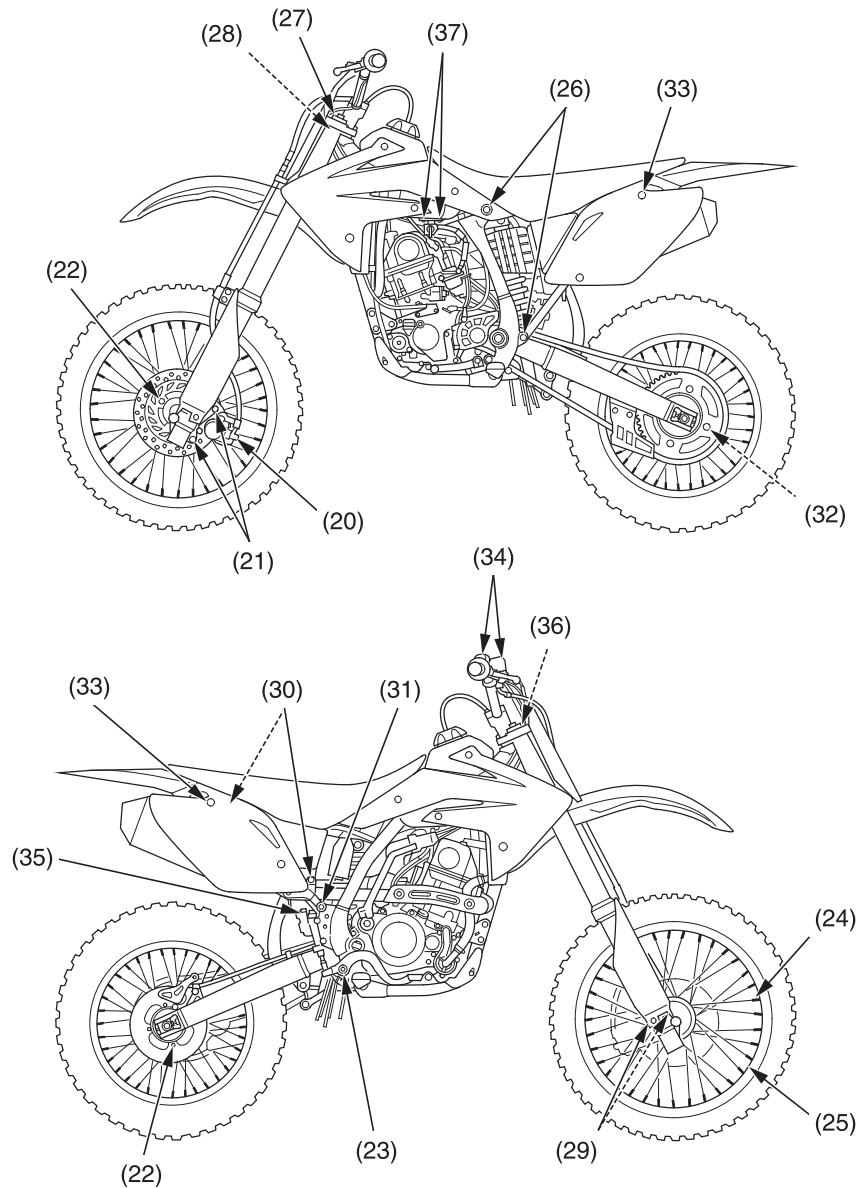


Frame



FRAME

Item	Torque			Remarks
	lbf•ft	N•m	kgf•m	
20	25	34	3.5	
21	22	30	3.1	NOTE 4
22	15	20	2.0	NOTE 4
23	24	32	3.3	
24	2.7	3.7	0.4	
25	9	12.4	1.3	
26	22	30	3.1	
27	25	34	3.5	
28	15	19.7	2.0	
29	5.2	7	0.7	NOTE 4
30	24	32	3.3	
31	15	21	2.1	
32	24	32	3.3	NOTE 1
33	19	26	2.7	
34	1.1	1.5	0.2	
35	1.1	1.5	0.2	
36	1.0	1.3	0.1	
37	7	10	1.0	

NOTES: 1. U-nut
 2. UBS nut.
 3. Apply oil to the threads and flange surface.
 4. Alock bolt.
 5. Apply grease to the threads.
 6. Apply locking agent to the threads.