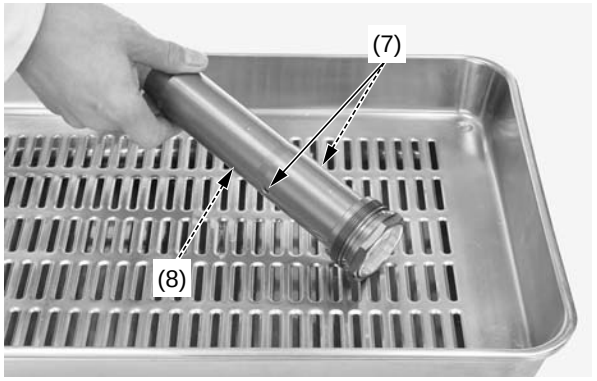
15. Drain the extra oil from the oil holes (7) of the fork damper oil chamber (8).

By doing this procedure, about 0.2 US oz (5 cm³) of fork fluid will be drained from the damper spring chamber through the oil hole and cause 6.6 US oz (195 cm³) of fork fluid to be left in the fork damper spring chamber.



(7) oil holes (8) fork damper oil chamber

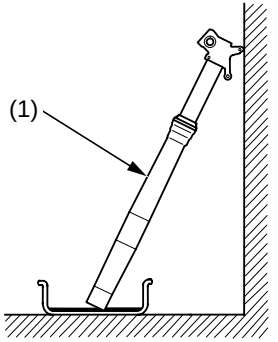
Pour the drained oil into a suitable container and dispose of it in an approved manner (page 140).

NOTICE

Improper disposal of drained fluids is harmful to the environment.

Fork Assembly

1. Drain the fork oil from the fork assembly (1) by placing it upside down.
(About 0.2 US oz (5.4 cm³) cc of fork oil will be left in the outer tube/slider when it is left inverted for about 20 minutes at 20°C/68°F)



(1) fork assembly

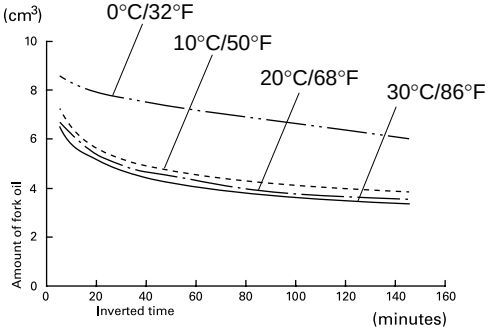
To properly dispose of drained fluids, refer to *You & the Environment* (page 140).

NOTICE

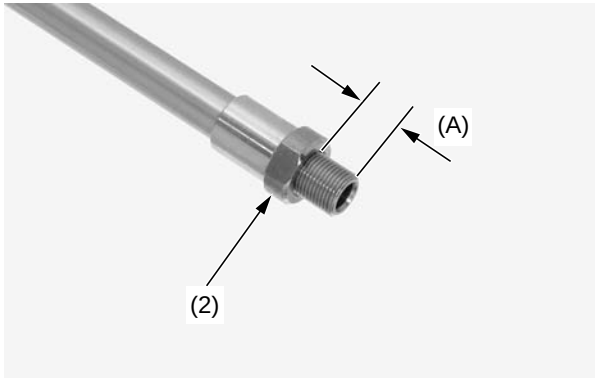
Improper disposal of drained fluids is harmful to the environment.

Amount of fork oil left in the fork (without damper and spring) unit: cm³

minute / °C/°F	5	10	20	35	55	85	145
30/86	6.5	5.7	5.2	4.5	4.1	3.7	3.3
20/68	6.7	6.2	5.4	4.7	4.4	3.8	3.5
10/50	7.3	6.4	5.6	5	4.6	4.2	3.8
0/32	8.6	8.2	7.9	7.6	7.3	6.8	6



2. Tighten the fork center bolt lock nut (2) fully and measure the thread length (A) as shown.
Standard: 0.43 – 0.51 in (11 – 13 mm)
Wipe the oil completely off the fork damper.



(2) fork center bolt lock nut (A) thread length