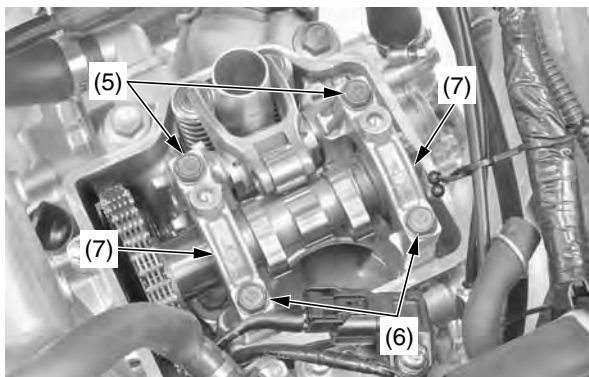


5. Make sure the piston is at TDC on the compression stroke (page 68).  
Remove the camshaft holder bolts A (5), B (6) and camshaft holders (7).  
Loosen the camshaft holder bolts in a crisscross pattern in two or three steps.



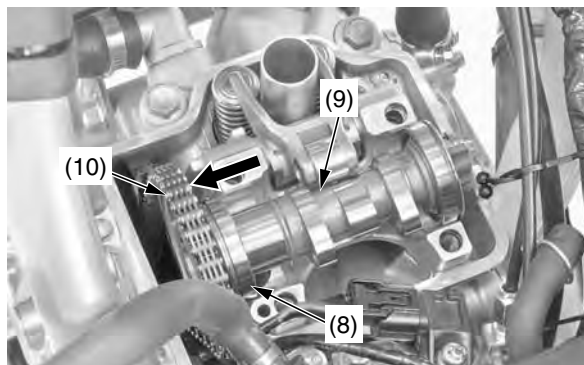
- (5) camshaft holder bolts A  
(6) camshaft holder bolts B  
(7) camshaft holders

## NOTICE

*Do not let the set rings fall into the crankcase.*

If the set rings are remained on the camshaft holder, remove the set rings carefully.

6. Slide the left camshaft bearing (8) and remove the camshaft (9) and cam chain (10), then attach a piece of wire to the cam chain to prevent it from falling into the crankcase.



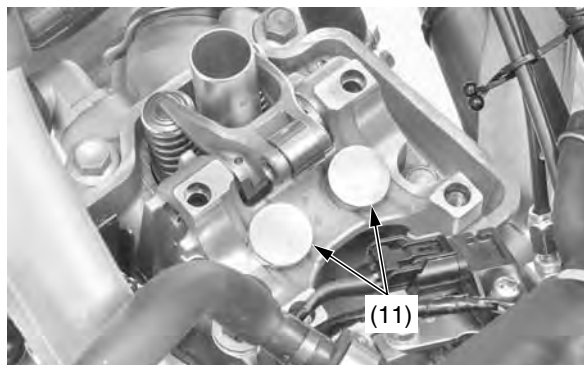
- (8) left camshaft bearing  
(9) camshaft  
(10) cam chain

7. Remove the valve lifters (11).

Position the removed intake valve lifters and shims to indicate their location such as intake or exhaust, right or left.

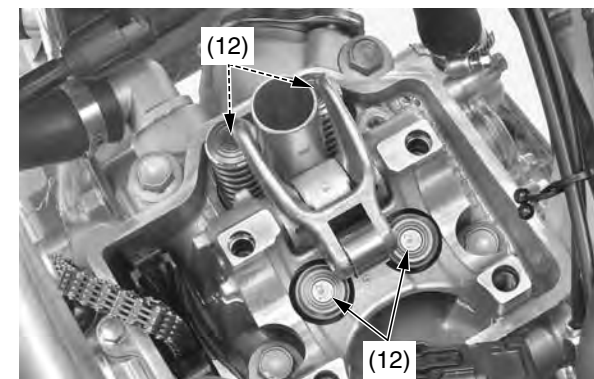
## NOTICE

*Do not let the valve lifters or shims fall into the crankcase.*



- (11) valve lifters

8. Remove the shims (12).



- (12) shims