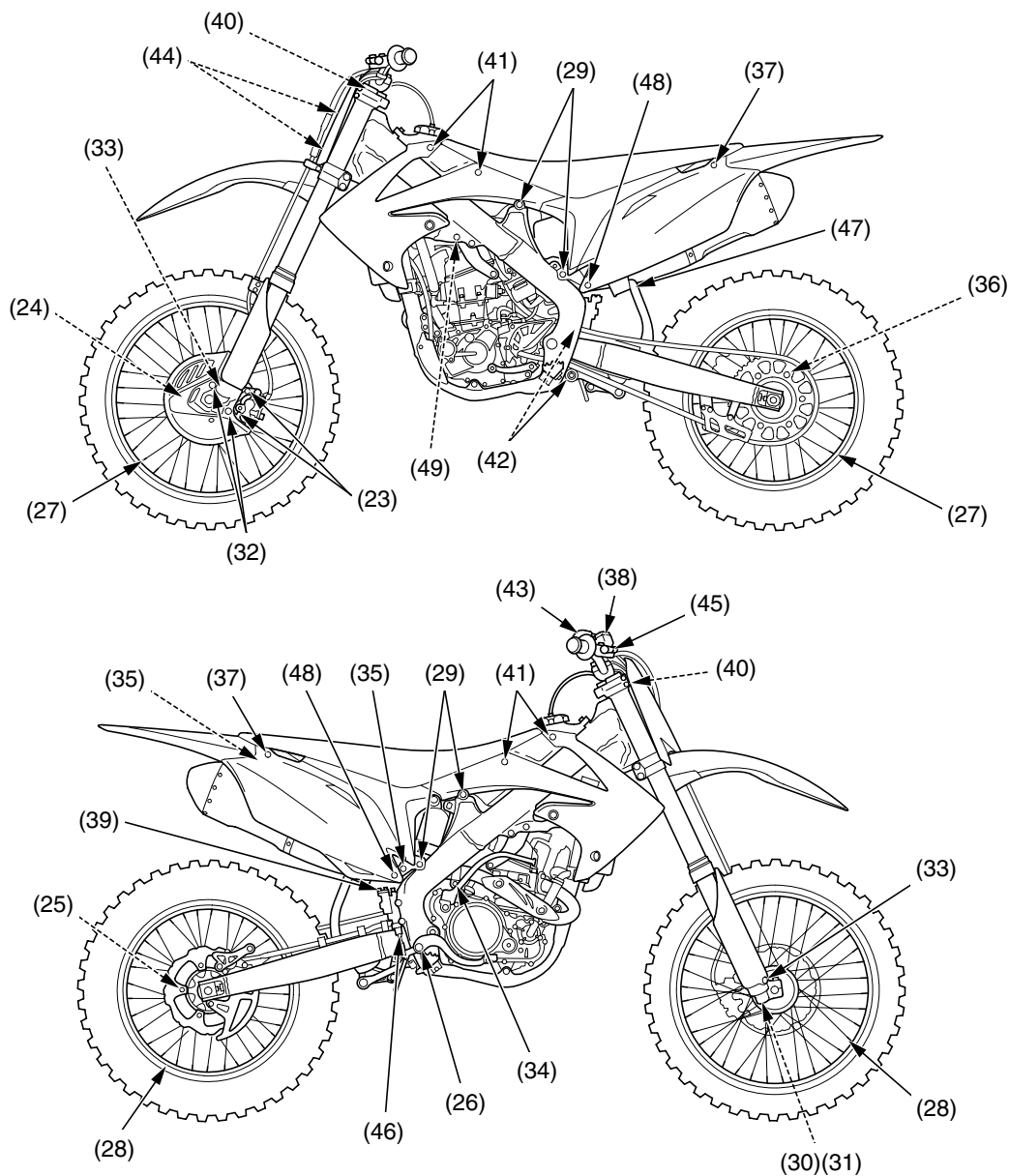


# Torque Specifications

## Frame



Item	Torque			Remarks	
	lbf•ft	N•m	kgf•m		
<b>FRAME</b>					
23	22	30	3.1	NOTE 4	
24	12	16	1.6	NOTE 1	
25	12	16	1.6	NOTE 1	
26	27	36	3.7	NOTE 5	
27	(front)	2.7	3.7	0.4	
	(rear)	2.7	3.7	0.4	
28	9	12	1.2		
29	(upper)	24	33	3.4	
	(Lower-left)	24	33	3.4	
	(Lower-right)	36	49	5.0	
30	51	69	7.0		
31	16	22	2.2		
32	10	13	1.3		
33	5.2	7	0.7	NOTE 4	
34	15	21	2.1		
35	Front side	19	26	2.7	
	Rear side	19	26	2.7	
36	24	32	3.3	NOTE 1	
37	19	26	2.7		
38	0.7	1.0	0.1		
39	0.7	1.0	0.1		
40	1.0	1.3	0.1		
41	3.7	5	0.5		
42	(upper)	9	12	1.2	NOTE 6
	(lower)	9	12	1.2	NOTE 1
43	3.0	4	0.4		
44	15	20	2.0	NOTE 4	
45	4.4	5.9	0.6		
46	4.4	5.9	0.6		
47	0.8	1.1	0.1		
48	7	10	1.0		
49	8	11	1.1		

- NOTES:
1. U-nut.
  2. UBS nut.
  3. Apply molybdenum oil to the threads and flange surface.
  4. Alock bolt; replace with a new one
  5. Apply locking agent to the threads.
  6. SH bolt