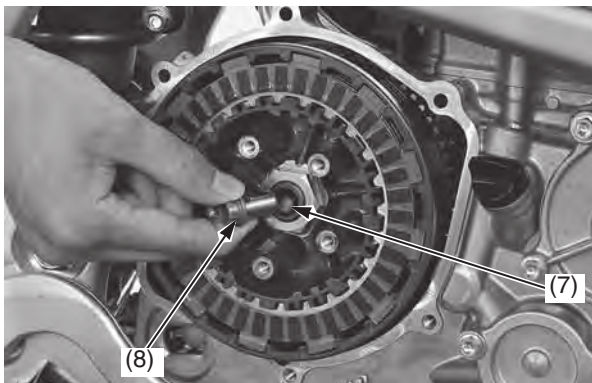


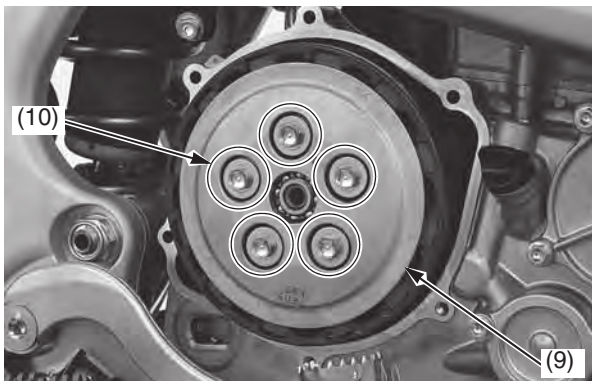
# Clutch System

3. Insert the clutch lifter rod (7) into the mainshaft.
4. Apply engine oil to the clutch lifter (8), install the clutch lifter onto the clutch lifter rod.



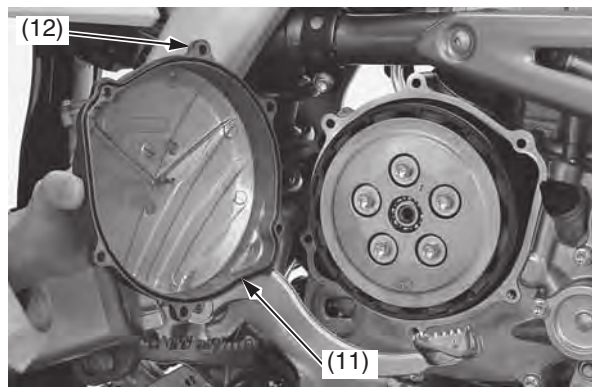
(7) clutch lifter rod (8) clutch lifter

5. Install the clutch pressure plate (9).
6. Install the five clutch springs and bolts (10).
7. Tighten the bolts in a crisscross pattern in two or three steps to the specified torque:  
9 lbf-ft (12 N·m, 1.2 kgf·m)



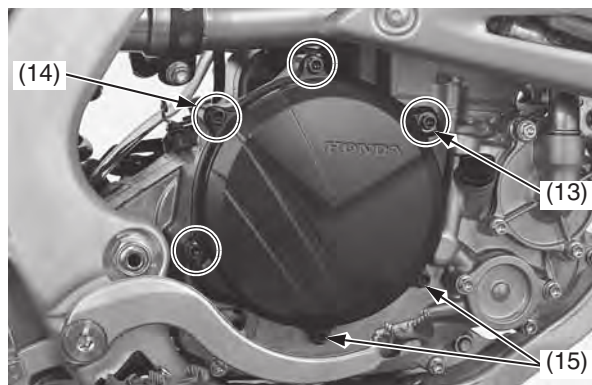
(9) clutch pressure plate  
(10) clutch springs and bolts

8. Apply engine oil to a new O-ring (11) and install it in the groove of the clutch cover (12).



(11) O-ring (new)  
(12) clutch cover

9. Install the cover by tightening a new washer (13), four clutch cover A bolts (14) and two clutch cover B bolts (15) in a crisscross pattern in two or three steps to the specified torque:  
7 lbf-ft (10 N·m, 1.0 kgf·m)



(13) washer (new)  
(14) clutch cover A bolts  
(15) clutch cover B bolts

10. Fill the crankcase with the recommended engine oil. (page 52).