## NOTICE

If the oil filter is not installed properly, it will cause serious engine damage.

- 14. Apply engine oil to a new O-ring and install it to the oil filter cover.
- 15. Install the oil filter cover being careful not to damage the new O-ring, then tighten the oil filter cover bolts to the specified torque:7 lbf·ft (10 N·m, 1.0 kgf·m)
- 16. Install the engine guard, then tighten the engine guard A bolts/washers and B bolt/washer to the specified torque:
  7 lbf ft (10 N·m, 1.0 kgf·m)
- 17. Fill the crankcase with the recommended oil. Capacity:

1.18 US qt (1.12  $\ell$ ) after draining and filter change

- 1.14 US qt (1.08 ℓ) after draining
- 18. Install the engine oil fill cap.
- 19. Check the engine oil level by following the steps in *Checking & Adding Oil* (page 65).

Pour the drained oil into a suitable container and dispose of it in an approved manner (page 166).

## NOTICE

*Improper disposal of drained fluids is harmful to the environment.*