

Contents

MOTORCYCLE SAFETY..... 1	SERVICING YOUR HONDA21	<u>Chassis</u>
Important Safety Information 2	<i>Before You Service Your Honda</i>	Suspension 102
Important Safety Precautions 2	The Importance of Maintenance22	Brakes 119
Accessories & Modifications 3	Maintenance Safety23	Wheels 123
Safety Labels 4	Important Safety Precautions.....23	Tires & Tubes 124
INSTRUMENTS & CONTROLS..... 5	Maintenance Schedule24	Side Stand (CRF250RX) 126
Operation Component Locations 6	General Competition Maintenance26	Drive Chain 127
MIL (Malfunction Indicator Lamp) 7	Before & After Competition Maintenance 30	Exhaust Pipe/Muffler 131
MIL Blink Pattern 7	Between Motos (CRF250R)/Races	Additional Maintenance Procedures 135
Current DTC/Freeze DTC..... 7	(CRF250RX) & Practice Maintenance 30	<u>Electrical</u>
Circuit Inspection 8	After Competition Maintenance 31	Battery 137
DTC Index..... 9	<i>Service Preparations</i>	Appearance Care 139
Engine Mode & Launch Control System Indicator ... 10	Maintenance Component Locations 32	
Engine Mode Indicator..... 10	Seat 33	
Launch Control System Indicator 10	Fuel Tank (CRF250R) 34	
BEFORE RIDING..... 11	Fuel Tank (CRF250RX) 37	
Are You Ready to Ride? 12	Subframe 40	
Is Your Motorcycle Ready to Ride? 13	<i>Service Procedures</i>	
Pre-ride Inspection 13	<u>Fluids & Filters</u>	
BASIC OPERATING INSTRUCTIONS 15	Fuel System (CRF250R) 44	
Safe Riding Precautions 16	Fuel System (CRF250RX) 54	
Side Stand (CRF250RX)..... 16	Engine Oil 64	
Starting & Stopping the Engine 17	Coolant 68	
Fast Idle Knob 17	Air Cleaner 70	
Preparation 17	Crankcase Breather 72	
Starting Procedure 17	<u>Engine</u>	
How to Stop the Engine 18	Throttle 73	
Parking (CRF250RX) 19	Engine Idle Speed 75	
Break-in Guidelines 20	Clutch System 76	
	Spark Plug 81	
	Valve Clearance 82	
	Piston/Piston Rings/Piston Pin 93	