

## NOTICE

*If the oil filter is not installed properly, it will cause serious engine damage.*

14. Apply engine oil to a new O-ring and install it to the oil filter cover.
15. Install the oil filter cover being careful not to damage the new O-ring, then tighten the oil filter cover bolts to the specified torque:  
7 lbf·ft (10 N·m, 1.0 kgf·m)
16. Install the engine guard, then tighten the engine guard A bolts/washers and B bolt/washer to the specified torque:  
7 lbf·ft (10 N·m, 1.0 kgf·m)
17. Fill the crankcase with the recommended oil.  
Capacity:  
1.18 US qt (1.12 ℓ) after draining and filter change  
1.14 US qt (1.08 ℓ) after draining
18. Install the engine oil fill cap.
19. Check the engine oil level by following the steps in *Checking & Adding Oil* (page 65).

Pour the drained oil into a suitable container and dispose of it in an approved manner (page 166).

## NOTICE

*Improper disposal of drained fluids is harmful to the environment.*