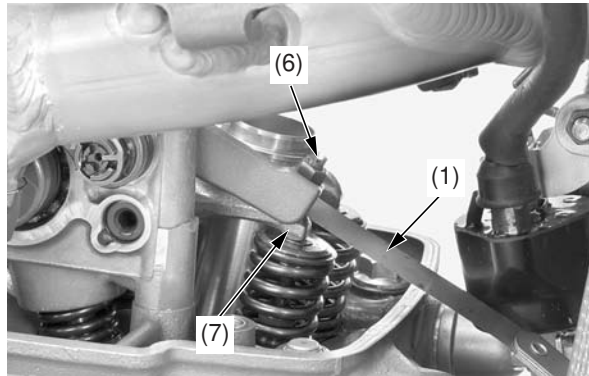


Valve Clearance

Measure the decompressor arm clearance by inserting a feeler gauge (1) between the decompressor arm adjusting screw (6) and right side rocker arm (7).



- (1) feeler gauge
 (6) decompressor arm adjusting screw
 (7) right side rocker arm

**DECOMPRESSOR CLEARANCE:
 RIGHT EXHAUST VALVE CLEARANCE**
 +
 0.35 mm (0.014 in)

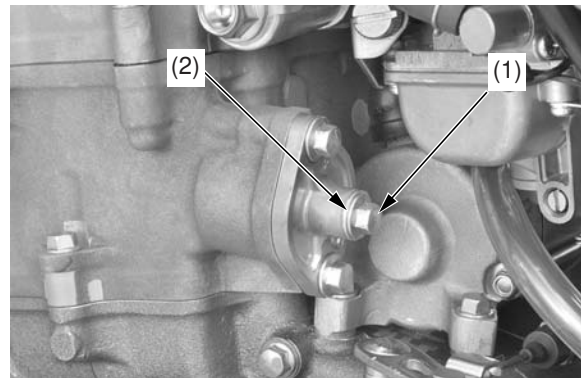
Example:

If measured right exhaust valve clearance is 0.28 mm (0.011 in), decompressor clearance is:
 $0.28 \text{ mm (0.011 in)} + 0.35 \text{ mm (0.014 in)}$
 $= 0.63 \text{ mm (0.025 in)}$

If only decompressor arm clearance needs adjustment, see *Decompressor Arm Clearance Adjustment* (page 74).

Camshaft Holder Assembly Removal

1. Record the intake valve clearance, exhaust valve clearance and decompressor arm clearance.
2. Remove the cam chain tensioner lifter cover bolt (1) and sealing washer (2).

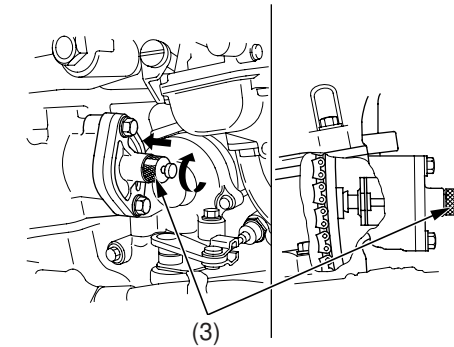


- (1) cam chain tensioner lifter cover bolt
 (2) sealing washer

Use the tensioner stopper tool.

- Tensioner stopper 070MG-0010100

3. Turn the tensioner shaft clockwise with the tensioner stopper (3) until it stops, in order to retract the tensioner fully. Then insert the tensioner stopper fully to hold the stopper in the fully retracted position.



- (3) tensioner stopper

(cont'd)