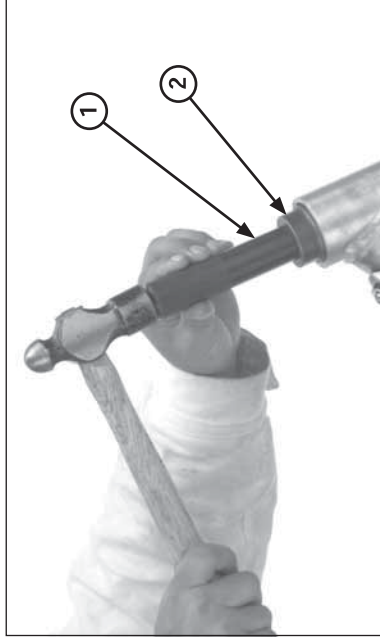


- (1) STEM
- (2) DUST SEAL
- (3) BEARING
- (4) STEERING STEM DRIVER

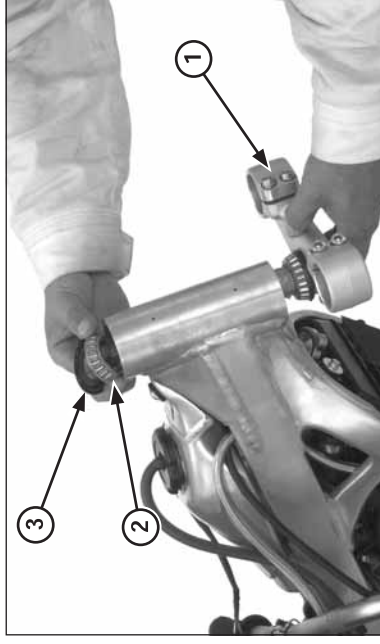
Install new dust seal onto the steering stem.  
Install the new lower bearing into the steering stem using a hydraulic press and driver.

**Tool:**  
Steering stem driver (Generic tool)



- (1) DRIVER
- (2) ATTACHMENT

**Tools:**  
Driver 07749-0010000  
Attachment, 42 x 47 mm 07746-0010300



- (1) STEM
- (2) UPPER BEARING
- (3) DUST SEAL

Install new bearing races.

Pack the upper and lower bearings with grease.  
Install the steering stem, upper bearing and dust seal.