

(1) CLUTCH LIFTER PIECE ASSEMBLY  
 (2) LIFTER PLATE BOLTS  
 (3) LIFTER PLATE  
 (4) CLUTCH SPRINGS

**Clutch**

**Removal**

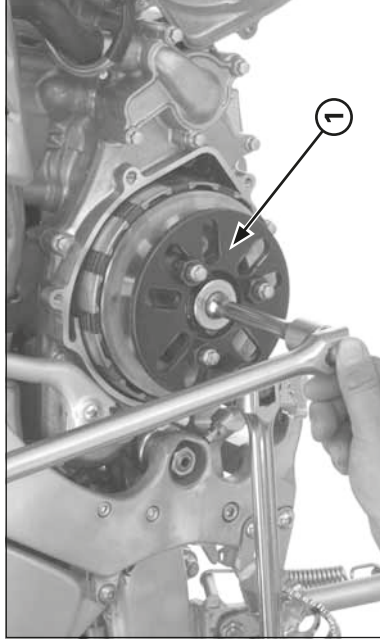
Pull the clutch lever and hold it with a suitable clamp.

Remove the bolts and clutch cover without disconnecting the clutch fluid line.

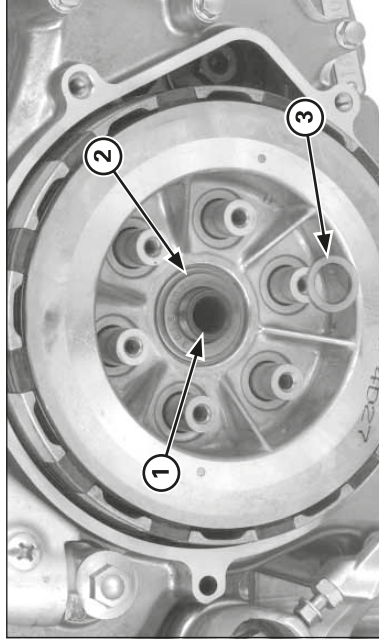
Remove the clutch lifter piece assembly.

Remove the following:

- Clutch lifter plate bolts
- Lifter plate
- Clutch springs
- Spring base washers



(1) CLUTCH CENTER HOLDER



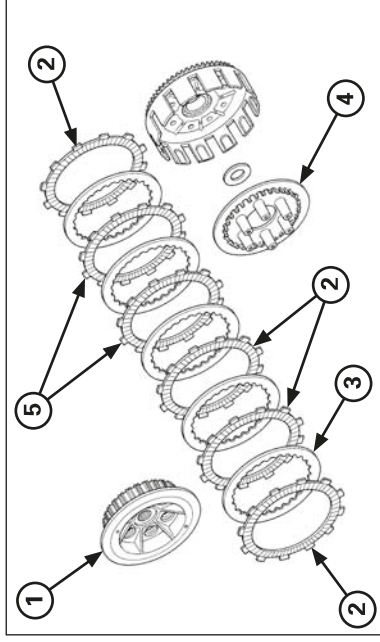
(1) LOCK WASHER  
 (2) PLAIN WASHER  
 (3) SPRING BASE WASHER

Hold the clutch assembly with the clutch center holder and remove the clutch center nut.

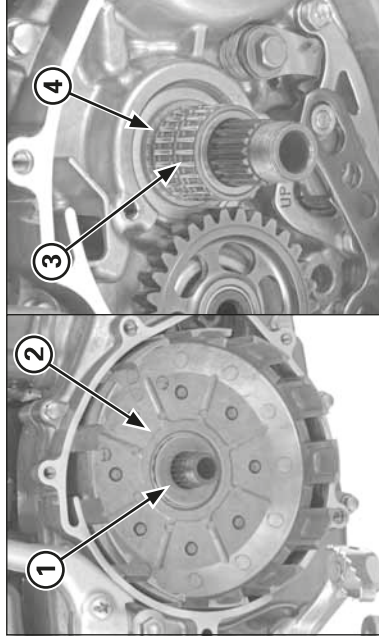
**Tool:**

**Clutch center holder 07JMB-MN50302**

Remove the lock washer, flat washer, springs and six spring base washers.



(1) CLUTCH CENTER  
 (2) CLUTCH PLATE  
 (3) PAPER DISCS  
 (4) CLUTCH DISCS  
 (5) PRESSURE PLATE



(1) THRUST WASHER  
 (2) CLUTCH OUTER  
 (3) NEEDLE BEARING  
 (4) CLUTCH OUTER GUIDE

Remove the following:

- Clutch center
- Six clutch discs
- Five clutch plates
- Clutch pressure plate

Remove the thrust washer, clutch outer, needle bearing and clutch outer guide.