- **7.** Make sure the plug washer is in good condition.
- Install the spark plugs. With the plug washers attached, thread the spark plugs in by hand to prevent cross-threading.
- 9. Tighten the spark plug:
 - If the old plug is good: 1/8 turn after it seats.
 - If installing a new plug, tighten it twice to prevent loosening:
 - a) First, tighten the plug: 2/3 turn after it seats.
 - b) Then loosen the plug.
 - c) Next, tighten the plug again: 1/8 turn after it seats.

NOTICE

An improperly tightened spark plug can damage the engine. If a plug is too loose, a piston may be damaged. If a plug is too tight, the threads may be damaged.

- **10.** Install the parts in the reverse order of removal.
 - When reinstalling the spark plug caps, take care to avoid pinching any cables or wires.
- **11.** Install the parts in the reverse order of removal.