

- (2) spark plug gap (3) side electrode
- With the plug washers attached, thread the spark plugs in by hand to prevent cross-threading.

- 7. Tighten each spark plug:
  - If the old plug is good: 1/8 turn after it seats.
  - If installing a new plug, tighten it twice to prevent loosening:
    - a) First, tighten the plug:NGK: 3/4 turn after it seats.DENSO: 1/2 turn after it seats.
    - b) Then loosen the plug.
    - c) Next, tighten the plug again: 1/8 turn after it seats.

## NOTICE

Improperly tightened spark plugs can damage the engine. If a plug is too loose, a piston may be damaged. If a plug is too tight, the threads may be damaged.

8. Reinstall the spark plug caps. Take care to avoid pinching any cables or wires.