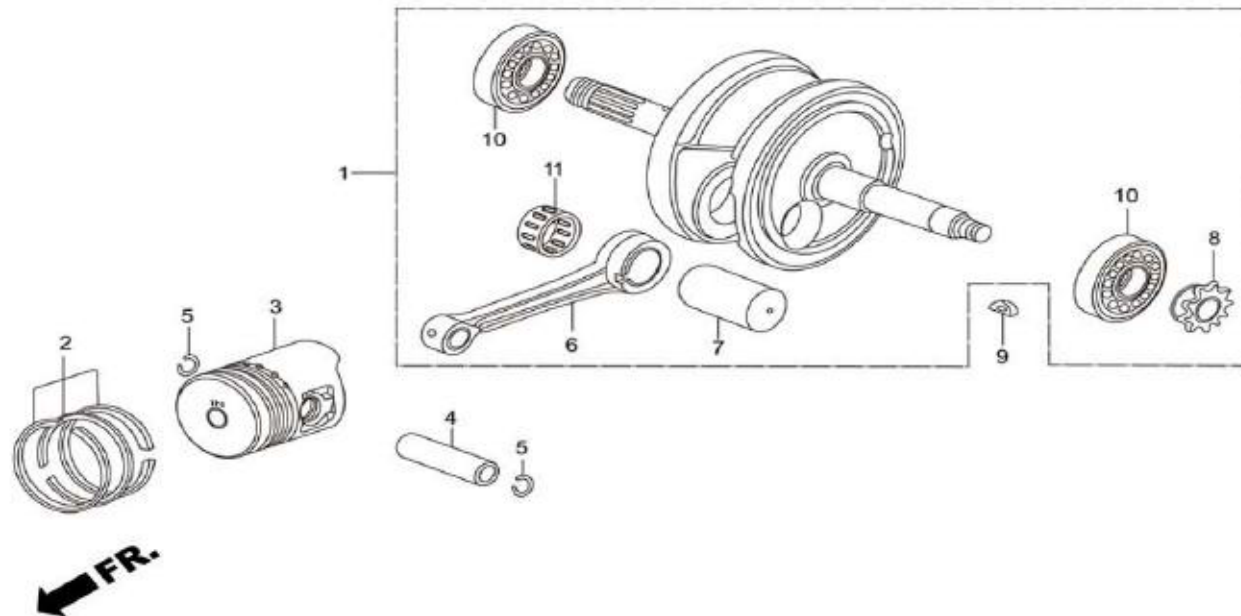


# E-9 CRANK SHAFT/ PISTON



| Service Item                | F.R.T. |
|-----------------------------|--------|
| CRANK SHAFT COMP.           | 4.0    |
| RING SET PISTON             | 1.3    |
| PISTON                      | --     |
| PIN PISTON                  | 1.2    |
| ROD CONNECTING(ACTUAL TIME) | --     |
| (INC. RELATIVE PART)        | --     |
| BEARING , RADIAL BALL, 6304 | 4.2    |
| (ADD 0.2 FOR EACH)          | --     |

BOM Of Group Number: E-9Model :: Splendor NXG (Mar, 2010)

| SELECTION TABLE OF CONNECTING ROD BIG END BEARING |                         |                             |                              |                             |                             |                             |
|---------------------------------------------------|-------------------------|-----------------------------|------------------------------|-----------------------------|-----------------------------|-----------------------------|
| Connecting rod code                               | Crank Pin CODE (Colour) | 1                           | 2                            | 3                           | 4                           | 5                           |
|                                                   |                         | -0.001<br>+0.001<br>(Green) | +0.001<br>+0.003<br>(Yellow) | +0.003<br>+0.005<br>(White) | +0.005<br>+0.007<br>(Blue)  | +0.007<br>+0.009<br>(Brown) |
| a                                                 | -0.001<br>-0.003        | 91102-<br>GF6-000R<br>Blue  |                              | 91103-<br>GF6-000R<br>White |                             |                             |
| A                                                 | +0.001<br>-0.001        |                             | 91102-<br>GF6-000R<br>Blue   |                             | 91103-<br>GF6-000R<br>White |                             |
| B                                                 | +0.003<br>+0.001        | 91101-<br>GF6-000R<br>Red   |                              | 91102-<br>GF6-000R<br>Blue  |                             | 91103-<br>GF6-000R<br>White |
| C                                                 | +0.005<br>+0.003        |                             | 91101-<br>GF6-000R<br>Red    |                             | 91102-<br>GF6-000R<br>Blue  |                             |
| D                                                 | +0.007<br>+0.005        |                             |                              | 91101-<br>GF6-000R<br>Red   |                             | 91102-<br>GF6-000R<br>Blue  |
| E                                                 | +0.009<br>+0.007        |                             |                              |                             | 91101-<br>GF6-000R<br>Red   |                             |
| F                                                 | +0.011<br>+0.009        |                             |                              |                             |                             | 91101-<br>GF6-000R<br>Red   |