

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (4) Overhaul, (5) Other work

E: Engine, F: Frame

*** OPERATIONS OTHER THAN REPLACING PARTS**

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	1.8
	1101Q0	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION(A) INCLUDES: All necessary adjustment NOTE: PGM-FI type	2.0
	1111K0	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION	2.4
	1111BU	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION(A) INCLUDES: Engine removal and installation NOTE: PGM-FI type	2.6
	3111D5	THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION	0.7
	3111D6	CARBURETOR ASSEMBLY-REMOVAL/INSTALLATION	0.4
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	4.5
	1101Q1	CRANKCASE SEPARATION(A) INCLUDES: Engine removal and installation NOTE: PGM-FI type	4.7

(2) Adjustment

	LON	DESCRIPTION	FRT
E	3113A0	CARBURETOR IDLE-ADJUSTMENT	0.1
	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1

E	6143A1	SPARK PLUG-ADJUSTMENT/CLEANING	0.1
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.8
	1113A1	VALVE CLEARANCE-ADJUSTMENT(A) NOTE: For 1 vehicle NOTE: PGM-FI type	1.0
F	6163A0	HEADLIGHT-AIMING	0.1
	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	7103A1	FRONT WHEEL-BALANCE	0.6
	7103A2	REAR WHEEL-BALANCE	0.6
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.2
	3115A0	CARBURETOR FLOAT LEVEL-MEASUREMENT	0.6
	6145A0	IGNITION TIMING-INSPECTION	0.2
	1135A0	ENGINE OIL-INSPECTION EXCLUDES: Oil change	0.1
F	7115A0	BRAKE OPERATION-TEST	0.1
	6105A0	BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE	0.2

(4) Overhaul

Work condition: The required Measurements, inspections, adjustments, and cleaning/washing of each part are performed, including the main body removal/installation work and the replacement of defective parts.

	LON	DESCRIPTION	FRT
E	311200	CARBURETOR-OVERHAUL INCLUDES: All necessary adjustment	0.8