

ENGINE INSTALLATION

- The jack height must be continually adjusted to relieve stress from the mounting fasteners.
- Route the wire and cables properly (page 1-23).

NOTE:

Be sure to tighten all engine mounting fasteners to the specified torque.

Carefully install the engine into the frame. Loosely install the rear upper and rear lower engine hanger bolts/nuts.

Loosely install the right and left side of the front engine hanger bolt, nut and distance collar.

Tighten all the engine hanger bolts to the specified torque.

TORQUE:

- R./L. front engine hanger bolts/nuts:**
50 N·m (5.1 kgf·m, 37 lbf·ft)
- Rear lower engine hanger bolts/nuts:**
50 N·m (5.1 kgf·m, 37 lbf·ft)
- Rear upper engine hanger bolts/nuts:**
50 N·m (5.1 kgf·m, 37 lbf·ft)

Tighten the right side of the front engine hanger bolt to the specified torque.

