

## STARTER CLUTCH

## INSPECTION

Check the operation of the one-way clutch by turning the driven gear.

You should be able to turn the driven gear counter-clockwise smoothly, but the gear should not turn clockwise.

## DISASSEMBLY

Remove the starter driven gear by turning it counter-clockwise.

Hold the flywheel with a flywheel holder, and remove the starter clutch mounting torx bolts.

## TOOL:

Flywheel holder

07725-004000  
(Equivalent commercially available)

Remove the starter one-way clutch assembly.

Check the starter driven gear for abnormal wear or damage.

Measure the starter driven gear boss O.D.

**SERVICE LIMIT: 51.684 mm (2.0348 in)**

Check the one-way clutch for wear or damage and replace if necessary.

