

CRANKSHAFT

Be careful not to damage the crankpin, main journal and bearing inserts.

REMOVAL

Mark the bearing caps and bearings as you remove them to indicate the correct cylinder for reassembly.

Remove the connecting rod bearing cap nuts and bearing caps.

Tap the side of the cap lightly if the bearing cap is hard to remove.

Remove the crankshaft.

Remove the main journal bearings from both the crankses.

