

Before assembly, wash all parts with a high flash or non-flammable solvent and wipe them dry.

Install a new fork tube bushing if the tube bushing has been removed.

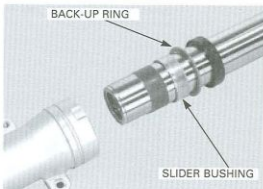
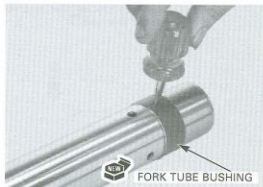
NOTICE

- Be careful not to damage the fork tube bushing coating.
- Do not open the fork tube bushing more than necessary.
- Remove the burrs from the bushing mating surface, being careful not to peel off the coating.

Install the new slider bushing being careful not to damage the coating of the bushing if it has been removed.

Remove the burrs from the bushing mating surface, being careful not to peel off the coating.

Install the slider bushing, back-up ring and new oil seal onto the fork slider.



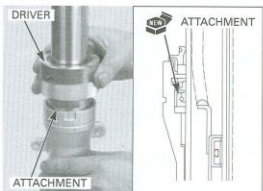
Install the oil seal with its marked side facing up.

Install the fork slider into the fork tube.

Drive the oil seal in using the special tools.

TOOL:

Fork seal driver weight 07947-KA50100
Fork seal driver attachment 07947-KA40200



Apply a locking agent to the fork socket bolt threads. Install the socket bolt with a new sealing washer.

Hold the axle holder in a vise with soft jaws or a shop towel.

Tighten the fork socket bolt to the specified torque.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)



If the fork damper turns together with the socket bolt, temporarily install the fork spring, spring seat, onto collar and fork bolt.