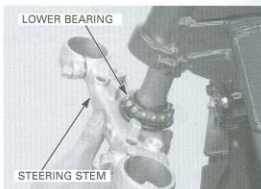


Note the installation direction of the assembly base.

- Steering stem
- Lower bearing



BEARING RACE REPLACEMENT

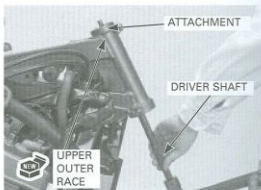
Replace the upper bearing outer races using the special tool.

TOOLS:

- Ball race remover
- Ball race remover set
- Remover attachment
- Driver shaft

07953-4250002 or
07953-MJ10000
07946-MJ10100
07946-MJ10200

Always replace the bearing races as a set.

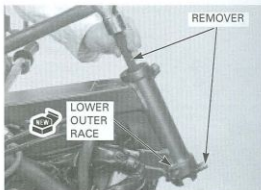


Replace the lower bearing outer races using the special tool.

TOOLS:

- Ball race remover
- Ball race remover

07953-3710500
07953-4250002



Temporarily install the steering stem nut onto the stem to prevent the threads from being damaged when removing the lower bearing inner race from the stem.

Remove the lower bearing inner race with a chisel or equivalent tool, being careful not to damage the stem. Remove the dust seal.

