

Unit : mm (in)

Clutch System	Item	Standard	Service Limit
	Clutch lever free play	10-20 (0.4-0.8)	—
	Clutch outer I.D.	—	—
	Clutch outer guide O.D.	34.975-34.991 (1.3770-1.3776)	34.965 (1.3766)
	I.D.	21.994-22.007 (0.8659-0.8664)	22.017 (0.8668)
	Mainshaft O.D. at clutch outer guide	21.980-21.993 (0.8654-0.8659)	21.95 (0.864)
	Clutch spring free height	—	—
	Clutch spring free length	48.9 (1.93)	47.5 (1.87)
	Clutch disc thickness	2.92-3.08 (0.115-0.121)	2.60 (0.102)
	Clutch disc thickness A	—	—
	B	—	—
	Clutch plate warpage	—	0.30 (0.012)
	Centrifugal clutch drum I.D.	—	—
	bushing O.D.	—	—
	Centrifugal clutch center guide I.D.	—	—
	O.D.	—	—
	Centrifugal clutch center guide collar height	—	—
	Centrifugal clutch weight lining thickness	—	—
	Clutch lining thickness	—	—
	Crankshaft O.D. at clutch center	—	—

Cooling System		
Coolant capacity (Radiator and engine)	2.4 ℓ (0.63 US gal, 0.53 Imp gal)	—
(Reserve tank)	0.35 ℓ (0.09 US gal, 0.08 Imp gal)	—
Radiator cap relief pressure	110-140 kPa (1.1-1.4 kg/cm ² , 15.6-19.9 psi)	—
Thermostat cap relief pressure	80-84° C (176-183F°)	—
Thermostat fully open	95° C (203F°)	—
Thermostat valve lift	8 (0.3) min	—

Drive Train		
Final drive gear oil capacity at disassembly at draining	—	—
Recommended final drive oil	—	—
Final drive gear backlash	—	—
Ring gear-to-stop pin clearance (A)	—	—
Stop pin shim	—	—
Ring gear spacer	—	—
Pinion spacer	—	—
Output gear backlash	—	—
Output gear I.D.	—	—
Output gear bushing O.D.	—	—
I.D.	—	—
Output drive shaft O.D.	—	—
Output gear damper spring free length	—	—
Output shaft adjustment shim	—	—
Countershaft drive shaft adjustment shim	—	—