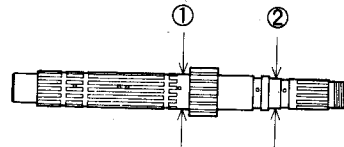
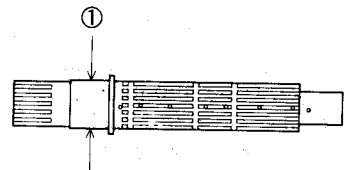


General Information

Unit : mm (in)

Transmission	Item	Standard	Service Limit
	Transmission gear I.D. M5, M6 C2, C3, C4	28.000-28.021 (1.1024-1.1032)	28.04 (1.104)
	Transmission gear bushing O.D. M5, M6 C3, C4	31.000-31.025 (1.2205-1.2215)	31.04 (1.222)
	C2	27.959-27.980 (1.1007-1.1016)	27.94 (1.100)
	Transmission gear bushing I.D. M5 C2	30.950-30.975 (1.2185-1.2195)	30.93 (1.218)
	Gear-to-bushing clearance at M5, M6 gear C2, C3, C4 gear	30.959-30.980 (1.2189-1.2197)	30.94 (1.218)
	Mainshaft O.D. at M5 gear bushing ①	24.985-25.006 (0.9837-0.9845)	24.016 (0.9455)
	at clutch outer guide ②	27.985-28.006 (1.1018-1.1026)	28.021 (1.1032)
			
	Countershaft O.D. at C2 gear bushig ①	27.967-27.980 (1.0904-1.1016)	27.96 (1.101)
			
	Gear bushing-to-shaft clearance at M5 gear C2 gear	0.005-0.039 (0.0002-0.0015)	—
	Shift fork claw thickness R	0.005-0.039 (0.0002-0.0015)	—
	C	5.93-6.00 (0.233-0.236)	5.90 (0.232)
	L	5.93-6.00 (0.233-0.236)	5.90 (0.232)
	Shift fork I.D. R	5.93-6.00 (0.233-0.236)	5.90 (0.232)
	C	12.000-12.021 (0.4724-0.4733)	12.030 (0.4736)
	L	12.000-12.021 (0.4724-0.4733)	12.030 (0.4736)
	Shift fork shaft O.D. at R shift fork	12.000-12.021 (0.4724-0.4733)	12.030 (0.4736)
	C shift fork	11.957-11.968 (0.4707-0.4712)	11.95 (0.470)
	L shift fork	11.957-11.968 (0.4707-0.4712)	11.95 (0.470)