

<b>Engine (cont'd)</b>				
Item	Q'ty	Thread dia. (mm)	Torque	Remarks
			N · m (kg-m, ft-lb)	
<b>Crankcase/Cylinder/Piston :</b>				
Upper crankcase bolt	7	6	12 (1.2, 9)	
Lower crankcase bolt	14	6	12 (1.2, 9)	
	10	8	24 (2.4, 17)	
	1	10	40 (4.0, 29)	
Connecting rod bearing cap nut	8	7	26 (2.6, 19)	NOTE 6, 11
Neutral switch	1	10	12 (1.2, 9)	NOTE 1
Oil pressure switch	1	—	12 (1.2, 9)	NOTE 1
Sealing bolt	1	20	30 (3.0, 22)	NOTE 1
	1	14	25 (2.5, 18)	NOTE 1
<b>Charging System/Alternator :</b>				
Flywheel bolt	1	10	105 (10.5, 76)	
Starter clutch bolt	1	6	16 (1.6, 12)	NOTE 2
Stator bolt	4	6	12 (1.2, 9)	NOTE 2
<b>Ignition System :</b>				
Pulse generator rotor cover cap	1	45	18 (1.8, 13)	NOTE 3
Pulse generator rotor cover bolt	8	6	12 (1.2, 9)	
Pulse generator rotor bolt	1	10	60 (6.0, 43)	

<b>Frame</b>				
Item	Q'ty	Thread dia. (mm)	Torque	Remarks
			N · m (kg-m, ft-lb)	
<b>Frame/Body Panels/Exhaust System :</b>				
Exhaust pipe joint nut	6	7	20 (2.0, 14)	
Exhaust pipe band bolt	2	8	21 (2.1, 15)	
Side stand pivot bolt	1	10	10 (1.0, 7)	
Side stand pivot lock nut	1	10	30 (3.0, 22)	
Side stand bracket bolt	2	10	55 (5.5, 40)	
<b>Engine Mount :</b>				
Front engine hanger nut	2	10	65 (6.5, 47)	
Engine hanger adjust bolt	1	20	15 (1.5, 11)	
Engine hanger lock nut	1	20	65 (6.5, 47)	
Drive sprocket bolt	1	10	55 (5.5, 40)	
Gearshift pedal pinch bolt (pedal side)	1	8	27 (2.7, 20)	
(arm side)	1	6	16 (1.6, 12)	
<b>Front Wheel/Suspension/Steering :</b>				
Ignition switch bolt	2	8	25 (2.5, 18)	NOTE 2
Handlebar pinch bolt	2	8	27 (2.7, 20)	
Fork cap bolt	2	37	23 (2.3, 17)	
Fork socket bolt	2	8	23 (2.3, 17)	
Steering stem nut	1	24	105 (10.5, 76)	