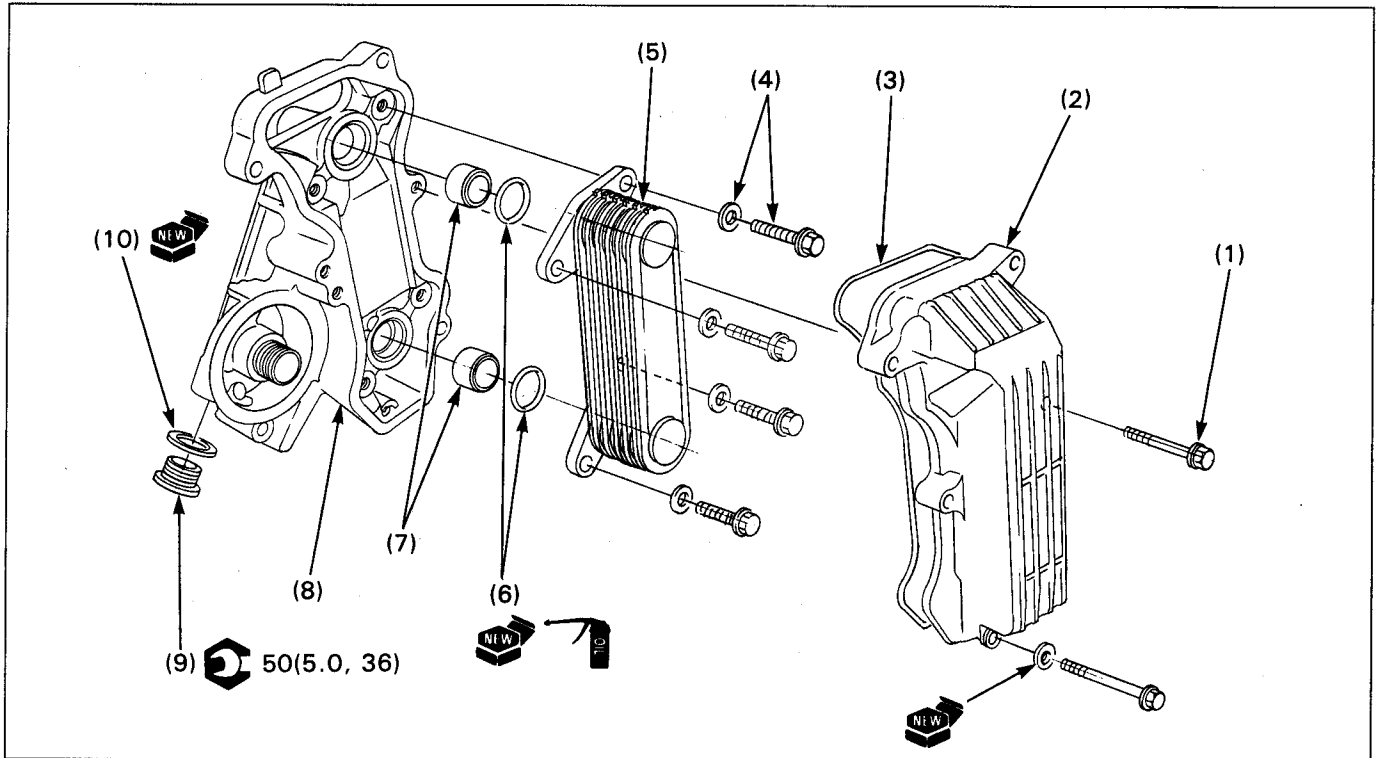


Oil Cooler Disassembly/Assembly



Requisite Service

- Oil cooler removal/installation (page 4-6)

Procedure	Q'ty	Remarks
Disassembly Order		
(1) Oil cooler case bolt	1	Assembly is in the reverse order of disassembly.
(2) Oil cooler case	1	
(3) O-ring	1	
NOTE		
• Once the oil cooler case O-ring is removed, always replace it with a new one and install it securely into the groove in the oil cooler case.		
(4) Bolt/Washer	4/4	Do not remove the special bolt without necessity.
(5) Oil cooler	1	
(6) O-ring	2	
(7) Joint collar	2	
(8) Oil cooler base	1	
(9) Special bolt	1	
(10) Sealing washer	1	