

Requisite Service

- Carburetor installation (page 6-5)

| Procedure | | Q'ty | Remarks |
|---|---------------------------------------|------|--|
| Assemble No. 1 carb. with No. 2 carb.. | | | No. 2 carburetor is the base carburetor. |
| (1) | Dowel pin (6 mm bolt) | 1 | |
| (2) | Dowel pin (5 mm bolt) | 1 | |
| (3) | Fuel joint pipe (3-way)/O-ring | 1/2 | |
| (4) | Air vent pipe (3-way)/O-ring | 1/2 | |
| (5) | Air joint pipe (rubber) | 1 | |
| (6) | Thrust spring | 1 | |
| (7) | No. 1 carb. synchronization spring | 1 | |
| Assemble No. carb. with No. 4 carb.. | | | |
| (8) | Dowel pin (6 mm bolt) | 1 | |
| (9) | Dowel pin (5 mm bolt) | 1 | |
| (10) | Bystarter cable holder | 1 | |
| (11) | Fuel joint pipe (3-way)/O-ring | 1/2 | |
| (12) | Air vent pipe (3-way)/O-ring | 1/2 | |
| (13) | Air joint pipe (rubber) | 1 | |
| (14) | Thrust spring | 1 | |
| (15) | No. 3 carb. synchronization spring | 1 | |
| Assemble No. 1/No. 2 carb. with No. 3/No. 4 carb.. | | | |
| (16) | Collared dowel pin (6 mm bolt) | 1 | |
| (17) | Dowel pin (5 mm bolt) | 1 | |
| (18) | Air joint pipe (3-way)/O-ring | 1/2 | |
| (19) | No. 3 carb. synchronization spring | 1 | |
| (20) | Carburetor connecting bolt/nut (6 mm) | 1/2 | NOTE • Tighten each nut gradually and alternately. |
| (21) | Carburetor connecting bolt/nut (5 mm) | 1/2 | |
| (22) | Spring seat | 1 | |
| (23) | Thrust spring | 1 | |
| (24) | Bystarter arm | 1 | |
| (25) | Plastic washer | 2 | |
| (26) | Plastic collar | 2 | |
| (27) | Bystarter arm screw | 2 | |
| (28) | O-ring | 4 | NOTE • Align the tang of the O-ring with the cut out in the carburetor. |
| (29) | Air funnel | 4 | NOTE • Align the cut out in the end of the funnel with the groove in the carburetor. |
| (30) | Air cleaner base | 1 | |
| (31) | Screws | 16 | |
| (32) | Carburetor insulator | 4 | Align the insulator groove with the carburetor lug with the "UP ↑" mark facing carburetor. |
| (33) | Carburetor fuel tube | 1 | |
| (34) | Carburetor breather tube | 2 | |