

Requisite Service

- Right crankcase cover installation (page 9-2)

| Procedure | | Q'ty | Remarks |
|-----------|-----------------------------|------|---|
| (1) | Needle bearing | 1 | Refer to page 9-6 for replacement. |
| (2) | Clutch outer | 1 | Refer to page 9-14 for installation. |
| (3) | Clutch outer guide | 1 | |
| (4) | Thrust washer | 1 | |
| (5) | Clutch pressure plate | 1 | NOTE • Align the punch marks on the clutch center and clutch pressure plate. |
| (6) | Clutch plate | 8 | |
| (7) | Clutch disc (small I.D.) | 8 | |
| (8) | Clutch disc (large I.D.) | 1 | |
| (9) | Spring seat | 1 | |
| (10) | Judder spring | 1 | |
| (11) | Clutch center | 1 | |
| (12) | Cone washer | 1 | NOTE • Install the cone washer with the "OUT SIDE" mark facing out. |
| (13) | Clutch center lock nut | 1 | Refer to page 9-14 for installation. |
| (14) | Clutch spring | 4 | |
| (15) | Radial ball bearing (16001) | 1 | |
| (16) | Stopper ring | 1 | |
| (17) | Clutch lifter rod | 1 | Refer to page 9-15 for installation. |
| (18) | Clutch lifter plate | 1 | |
| (19) | Clutch lifter plate bolt | 4 | |