

NOTE

- Refer to page 10-1 for the parts that is necessary to be removed for crankcase separation.

Procedure		Q'ty	Remarks
(1)	Upper crankcase bolt (6 mm)	7	From the outside to inside, loosen the bolts in a crisscross pattern in several steps. Clean the liquid sealant residue off the crankcase mating surfaces.
(2)	Sealing washer	3	
(3)	Lower crankcase bolt(6 mm)	14	
(4)	Lower crankcase bolt(10mm)/sealing washer	1/1	
(5)	Lower crankcase bolt(8 mm)/sealing washer	10/10	
(6)	Lower crankcase	1	
(7)	Oil orifice(short)	2	
(8)	O-ring	2	
(9)	Oil orifice(long)	1	
(10)	O-ring	1	
(11)	Dowel pin	3	