

## Requisite Service

- Crankcase separation(page 10-2)

- Crankcase assembly(page 10-6)

Procedure		Q'ty	Remarks
<b>Removal Order</b>			
(1)	Countershaft bearing set plate bolt	2	
(2)	Countershaft bearing set plate	1	
(3)	Mainshaft/Countershaft assembly	1/1	
(4)	Countershaft end plate	1	
(5)	Dowel pin	1	
(6)	Countershaft bearing set plate	1	
<b>Installation Order</b>			
(3)	Mainshaft/Countershaft assembly	1/1	NOTE <ul style="list-style-type: none"> <li>• Align the hole in the countershaft needle bearing case with the pin in the upper crankcase.</li> <li>• Align the groove in the countershaft bearing with the set plate, and pin on the bearing with the groove in the crankcase.</li> </ul>
(2)	Countershaft bearing set plate	1	Install the bearing set plate with the "OUT SIDE" mark facing out.
(1)	Countershaft bearing set plate bolt	2	When installing, apply a locking agent to the threads of the bolts.