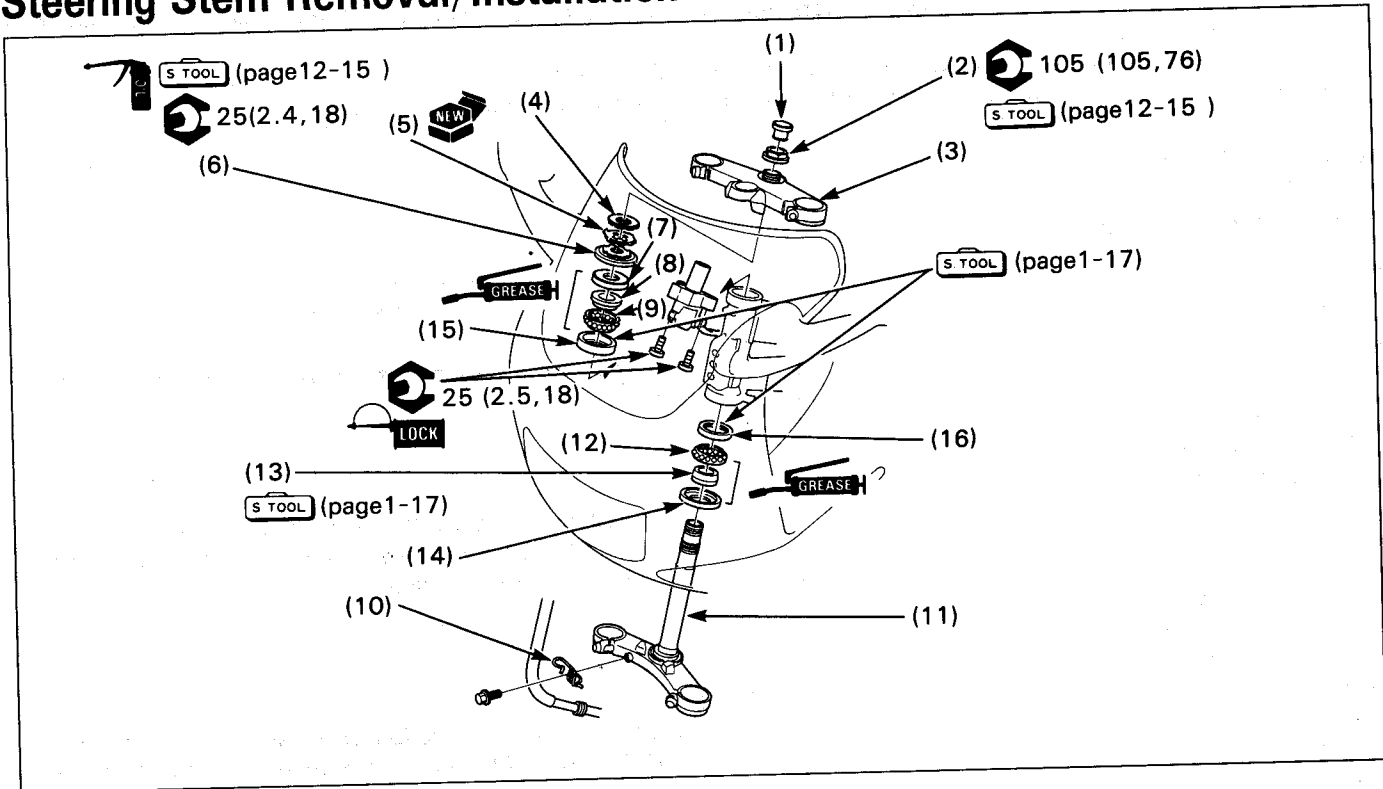


Steering Stem Removal/Installation



NOTE

- Replace each bearing and bearing race as a set.
- Do not reuse the lock washer.

Requisite Service

- Fork removal/installation (page 12-8)
- Ignition switch removal/installation (page 18-8)

Procedure	Q'ty	Remarks
Removal Order		Installation is in the reverse order of removal.
(1) Steering stem nut cap	1	
(2) Steering stem nut	1	
(3) Fork top bridge	1	
(4) Lock nut	1	Before removing, bend straight the tabs of the lock washer.
(5) Lock washer	1	
(6) Steering adjustment nut	1	Refer to page 12-15 for installation. Hold the steering stem during removing the adjustment nut.
(7) Dust seal	1	
(8) Upper inner race	1	
(9) Ball bearing	1	
(10) Brake hose clamp	1	
(11) Steering stem	1	
(12) Ball bearing	1	
(13) Lower inner race	1	
(14) Dust seal	1	
(15) Upper outer race	1	
(16) Lower outer race	1	