

Requisite Service

- Starter motor removal/installation (page 17-5)

Procedure		Q'ty	Remarks
	Disassembly Order		Assembly is in the reverse order of disassembly.
(1)	Bolt	2	
(2)	Rear cover	1	Install the rear cover with the tab of the blush holder plate between the tabs on the inside of the rear cover.
(3)	O-ring	1	
(4)	Shim	—	Record and store the shims in the same order they were installed so they can be reinstalled in the original positions.
(5)	Front cover	1	
(6)	O-ring	1	
(7)	Lock washer	1	
(8)	Dust seal	1	
(9)	Insulated washer	1	
(10)	Shim	—	
(11)	Armature	1	
(12)	Terminal nut	1	
(13)	Washer	1	
(14)	Insulated washer (large)	1	
(15)	Insulated washer (small)	2	
(16)	O-ring	1	
(17)	Blush holder assembly	1	Install the blush holder assembly with its tab aligning with the groove in the motor case.
(18)	-terminal bolt supporter	1	Install the supporter with its tab facing the blush holder side.
(19)	-terminal bolt	1	
(20)	-motor blush	1	
(21)	-blush spring	4	