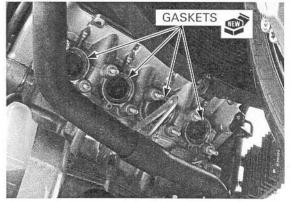
Always replace the exhaust pipe gaskets with new ones.

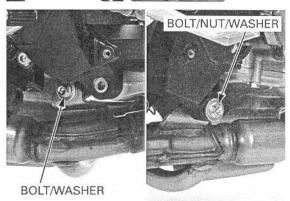
Always replace the exhaust pipe gaskets onto the exhaust exhaust pipe gas-ports of the cylinder head.



Install a new gasket onto the exhaust pipe and install the exhaust pipe into the muffler.



Temporarily install the exhaust pipe joint nuts, and mounting bolts/nut/washers.



 Tighten the exhaust pipe joint nuts to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

