

CYLINDER HEAD/VALVES

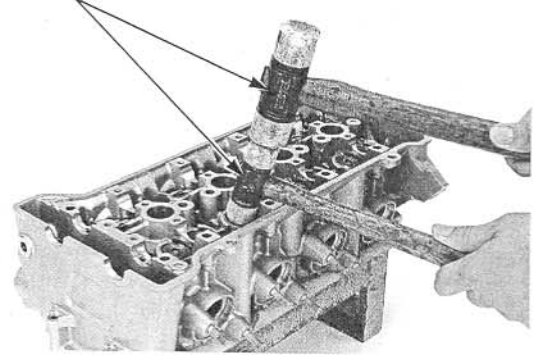
Support the cylinder head above the work bench surface to prevent possible valve damage.

Tap the valve stems gently with two plastic hammers as shown to seat the cotters firmly.

Install and tighten the spark plugs.

TORQUE: 16 N·m (1.6 kgf·m, 12 lbf·ft)

PLASTIC HAMMERS

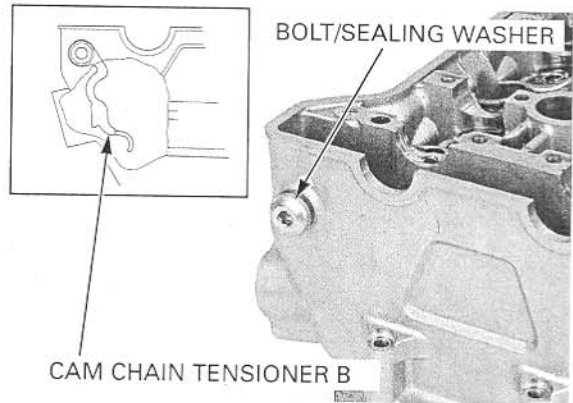


Apply a locking agent to the cam chain tensioner pivot bolt threads.

Install the sealing washer, bolt and cam chain tensioner B as shown.

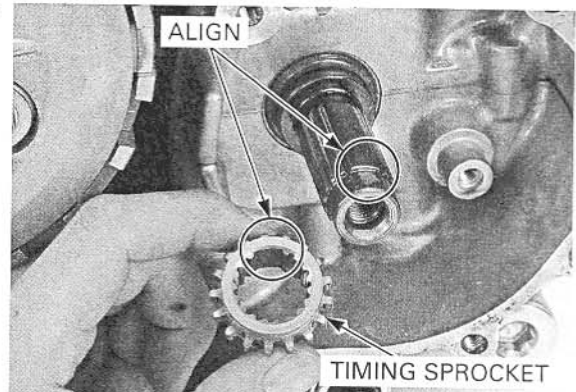
Tighten the cam chain tensioner B pivot bolt to the specified torque.

TORQUE: 20 N·m (2.0 kgf·m, 14 lbf·ft)



CYLINDER HEAD INSTALLATION

Install the timing sprocket by aligning the wide teeth between the crankshaft and sprocket.



Install the cam chain.

