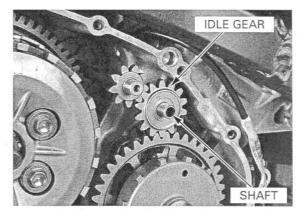
CLUTCH

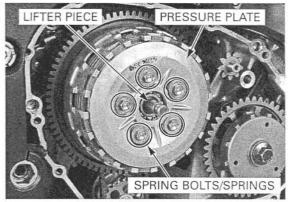
REMOVAL

Remove the right crankcase cover (page 10-5). Remove the starter idle gear and shaft.



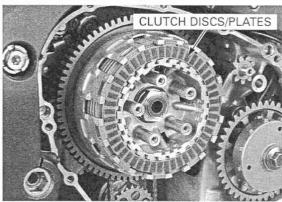
Remove the clutch spring bolts, springs in a crisscross pattern in two to three steps, then remove the pressure plate.

Remove the clutch lifter piece from the lifter bearing.



Remove the following:

- Clutch disc A
- Six clutch discs
- Seven clutch plates
- Clutch disc B
- Friction spring
- Spring seat



Unstake the clutch center lock nut.

