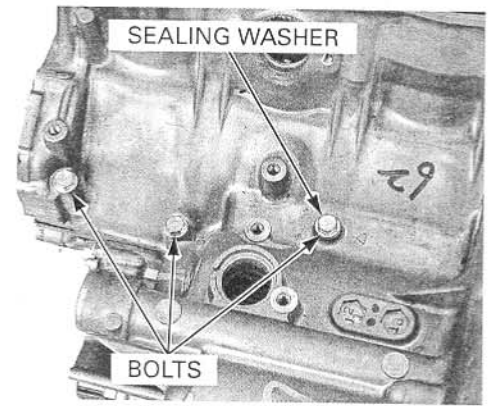
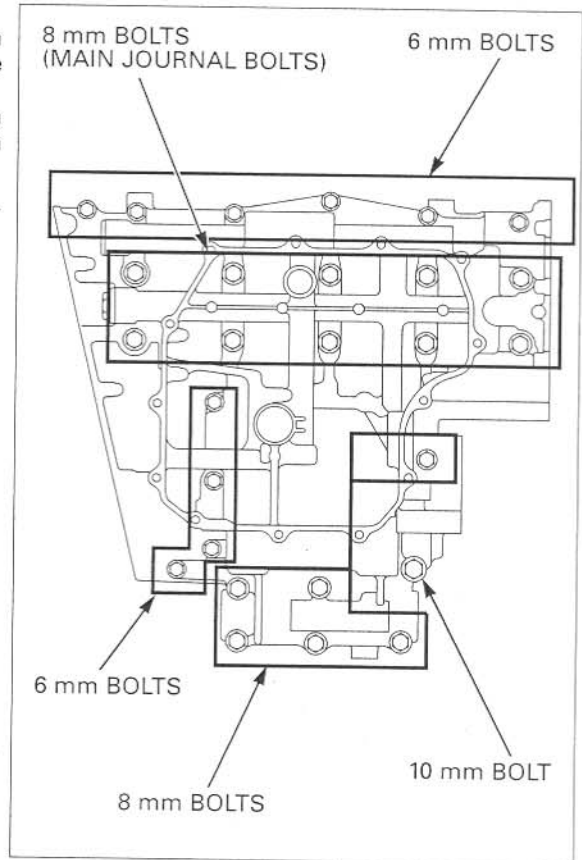


## CRANKCASE/TRANSMISSION

Loosen the three bolts in two to three steps.  
Remove the bolts and sealing washer.



Place the engine up side down.  
Loosen the 10 mm bolt, 8 mm bolts (six) and 6 mm (ten) bolts in a crisscross pattern in two to three steps.  
Loosen the 8 mm bolts (main journal bolts) in a criss-cross pattern in two to three steps, then remove the bolts.  
Separate the lower crankcase from the upper crankcase.



Remove the three dowel pins and two oil orifices.  
Clean any sealant off from the crankcase mating surface.

