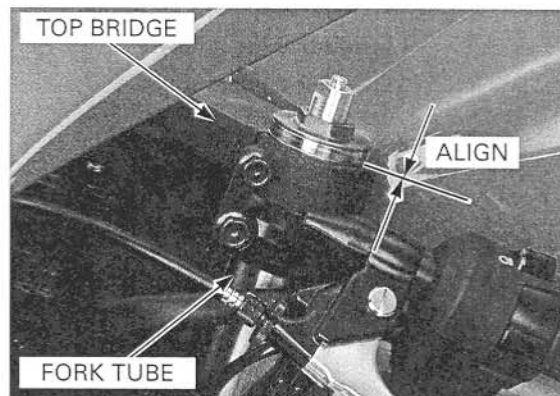


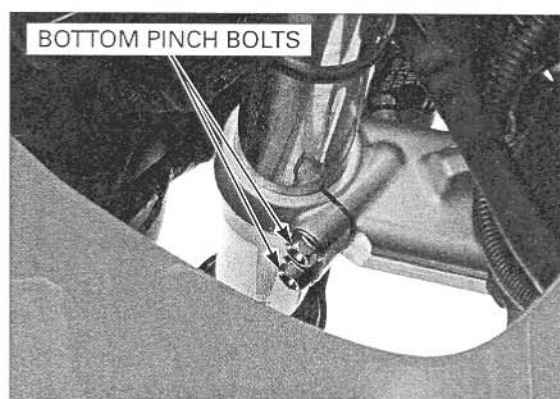
## INSTALLATION

Install the fork leg through the bottom bridge, handlebar and top bridge (page 14-37). Align the top surface of the top bridge with the index line of the outer tube as shown.



Tighten the bottom pinch bolts to the specified torque.

**TORQUE: 27 N·m (2.7 kgf·m, 20 lbf·ft)**



If the fork bolt was loosened, tighten it to the specified torque.

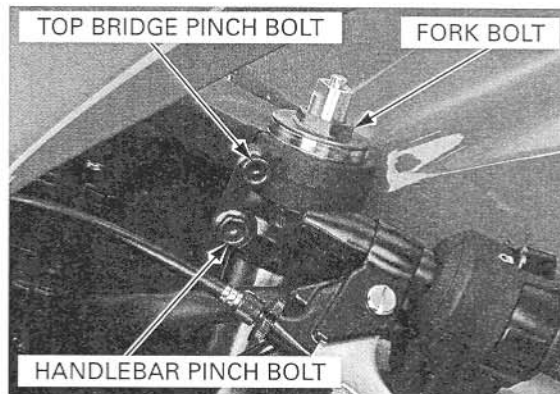
**TORQUE: 23 N·m (2.3 kgf·m, 17 lbf·ft)**

Tighten the handlebar pinch bolt securely.

Tighten the top bridge pinch bolt to the specified torque.

**TORQUE: 23 N·m (2.3 kgf·m, 17 lbf·ft)**

Install the front fender (page 3-15) and front wheel (page 14-17).  
Adjust the pre-load and damping adjusters (page 4-30).



## STEERING STEM

### REMOVAL

Remove the following:

- Front wheel (page 14-12)
- Front fender (page 3-15)
- Upper cowl (page 3-9)
- Fuel tank cover (page 3-15)

Release the wire band and disconnect the ignition switch 4P (Natural) connector.

